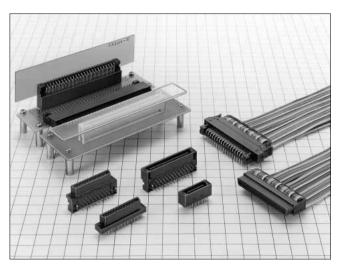


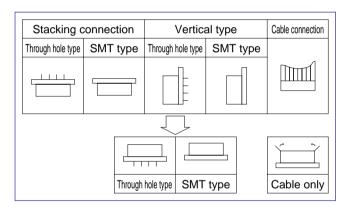
1.27mm Pitch Multi-function Two Piece Connector

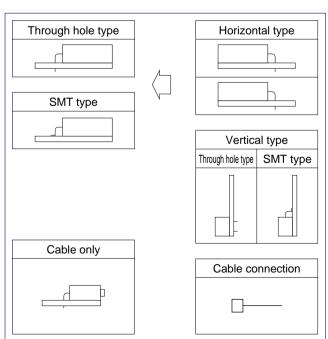
FX2 Series

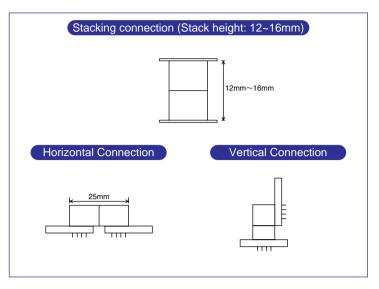


■Features

1. Various connection with various product line







2. Easy One-Touch Operation

The ribbon cable connection type allows easy one-touch operation with either single hand.



can be inserted or withdrawed.

2) With unique and preferable click feeling, the cable and connector

(For insertion, the operation proceeds from procedure (2) to (1).)

3. Board to board type

1 Flux swell prevention

The straight through hole type takes the complete flux tight action from the board back side at solder dipping. The type is prepared, corresponding to whether or not cleaning is required.

2 Stack height 12mm to 16mm

The board stack height can be set to every 1 mm unit up to 12 to 16mm.

3 Mis-insertion preventive mechanism

The mating area is designed in a mechanism so as to prevent mis-insertion, and complete countermeasures have been taken against wrenching.

■Applications

Computers, peripheral equipments, various machines etc.

4. Board to cable type

1 Complete lock with easy operation

Employing the inner lock system, complete lock and eject actions can be performed with easy operation.

2 Applicable cable

The applicable cable is the <UL2651>AWG#28 flat cable (7/0.127mm), and the jacket size is 0.9±0.1mm.

5. SMT type

Strength security with metaltab

The right angle type is equipped with metaltab to secure soldering strength, and constructed so as to fix by screws. The straight type can choose whether or not metaltab are required.

■Product Specifications

Poting	Current rating 0.5A	Operating Temperature Range $\text{-55^{\circ}\!C}$ to +85 $^{\circ}\!C$ (Note 1)	Storage Temperature Range -10°C to +60°C (Note 2)	
Rating	Voltage rating 125V AC	Operating Humidity Range 40 to 80%	Storage Humidity Range 40 to 70% (Note 2)	

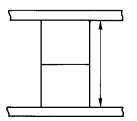
Item	Specification	Condition
1. Insulation Resistance	1000M ohms min	250V DC
2. Withstanding Voltage	No flashover or insulation breakdown.	300V AC/1 minute
3. Contact Resistance	45m ohms max.	100mA
4. Vibration	No electrical discontinuity of $1\mu s$ or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.
5. Humidity (Steady state) Contact resistance: 55m ohms max. Insulation resistance: 100M ohms min.		96 hours at temperature of 40°C and humidity of 90% to 95%
6. Temperature Cycle	Contact resistance: 55m ohms max. Insulation resistance: 100M ohms min. No damage, cracks, or parts looseness.	(-55°C: 30 minutes→15 to 35°C: 2 to 3 minutes → 85°C: 30 minutes→15 to 35°C: 2 to 3 minutes) 5 cycles
7. Durability (Mating/un-mating)	Contact resistance: 55 m ohms max.	500 cycles
8. Resistance to soldering heat	No deformation of components affecting performance.	Reflow: At the recommended temperature profile Manual soldering: 260°C for 10 seconds

Note 1: Includes temperature rise caused by current flow.

■Material

Parts		Material	Finish	Remark	
Insulator Dip type		Polyamid	Black		
Socket		PBT/Polyamid	Black	UL94V-0	
SMT type		PPS	Light brown		
Contact Receptacle Phosphor bronze Socket Phosphor bronze or bronz		Phosphor bronze			
		1 1103ption brotize	Selective gold plated		
		Phosphor bronze or brass			

■Stacking Variation



				O'manin
	December		Dip type	
Hoodor	Receptacle	FX2C-*S-1.27DSA(L)	FX2C2-*S-1.27DSA(L)	FX2-*S-1.27SV(L)
Header		FX2CA-*S-1.27DSA(L)	FX2CA2-*S-1.27DSA(L)	
	FX2C-*P-1.27DSA(L)	12	14.0	12.2
Din tuno	FX2CA-*P-1.27DSA(L)	12	14.0	12.2
Dip type	FX2CA1-*P-1.27DSA(L)	13	15.0	13.2
	FX2CA2-*P-1.27DSA(L)	14	16.0	14.2
SMT type	FX2-*P-1.27SV(L)	12.1	14.1	12.3

Unit:mm

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

■Ordering Information

Board to Board Receptacle

FX2	CA	2 -	*	S	- 1.27		
0	2	3	4	6	6	7	

Series Name :FX2	4 Number of contacts: 20, 32, 40, 52, 60, 68, 80, 100, 120
2 Blank: Right angle type	5 Connector type: S: Receptacle
C : Straight non-cleaning type	6 Contact pitch: 1.27mm
CA : Straight cleaning type	Contact type
3 Product height variation (DSA only)	DS : Right angle type
Blank: Standard product	DSA: Straight type
2 : +2mm	3 L: Board prefixed pin

Board to Board Header

1 Series Name :FX2	4 Number of contacts: 20, 32, 40, 52, 60, 68, 80, 100, 120
2 None: Right angle type	5 Connector type: P: header
C : Straight non-cleaning type	6 Contact pitch: 1.27mm
CA : Straight cleaning type	Contact type:
3 Product height variation (DSA only)	DS : Right angle type
Blank: Standard product	DSA: Straight type
1 : +1mm	L: Board prefixed pin
2 : +2mm	

Note 1. C and CA take complete countermeasures against flux.

Note 2. Cleaning type: the liquid escape hole is added at dip cleaning.

Note 3. No-cleaning type: no liquid escape hole is added at dip cleaning.

●Board to Cable Socket

Series Name : FX2	4 S: Socket	
2 B : Lock cable type	A: Contact material: phosphor bronze	
BA : No lock cable type	6 Contact pitch: 1.27mm	
3 Number of contacts: 20, 32, 40, 52, 60, 68, 80, 100	R: Insulation displacement	

Board to Cable Header

Series Name : FX2	5 None: Contact material: phosphor bronze	
B : Lock straight no cleaning type	A : Contact material: brass	
: Lock right angle type	6 Contact pitch: 1.27mm	
BA : Lock straight cleaning type	Ocontact type:	
3 Number of contacts: 20, 32, 40, 52, 60, 68, 80, 100	DS : Right angle type	
4 Connector type: P: header	DSA: Straight type	
	8 L: Board prefixed pin	

Note 1. Cleaning type: The liquid escape hole is added at dip cleaning.

Note 2. No cleaning type: No liquid escape hole is added at dip cleaning.

Note 3. Straight 20 and 32 contact types use phosphor bronze for contact material.

Straight SMT Type

$$\frac{FX2}{\bullet} - \frac{*}{2} \frac{P}{\bullet} - \frac{1.27}{\bullet} \frac{SV}{\bullet} \frac{L}{\bullet}$$

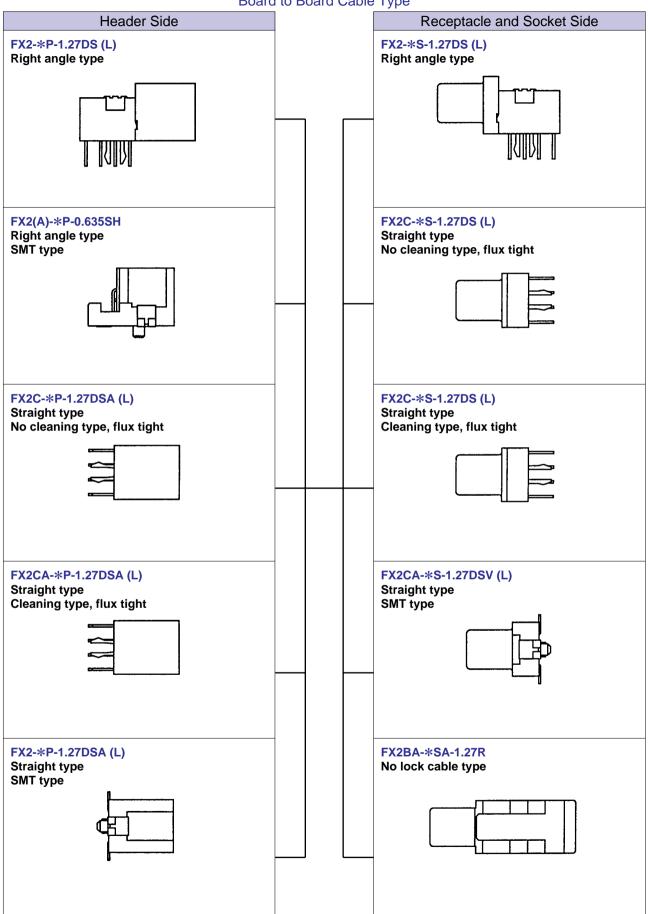
Series Name :FX2	4 Contact pitch: 1.27mm
2 Number of contacts: 20, 32, 40, 52, 60, 68, 80, 100, 120	5 Contact type:
3 Connector type: P: Header	SV: Straight SMT type
S: Receptacle	6 L: Board prefixed pin

•Header Right Angle SMT Type

1 Series Name :FX2	4 Connector type: P: Header	
2 Blank: With boss	5 Mounting area pitch: 0.635mm	
A : Without boss	6 Contact type	
3 Number of contacts: 20, 40, 52, 60, 80	SH: Right angle SMT type	

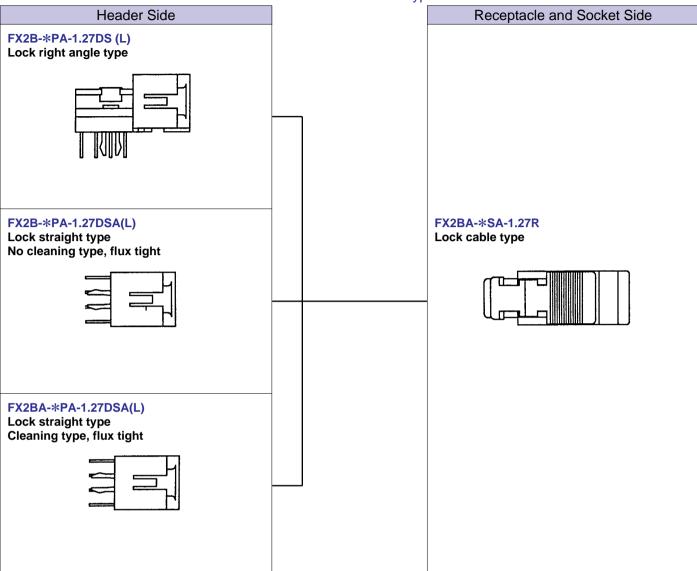
♦ FX2 Functional Flow Chart

Board to Board Cable Type

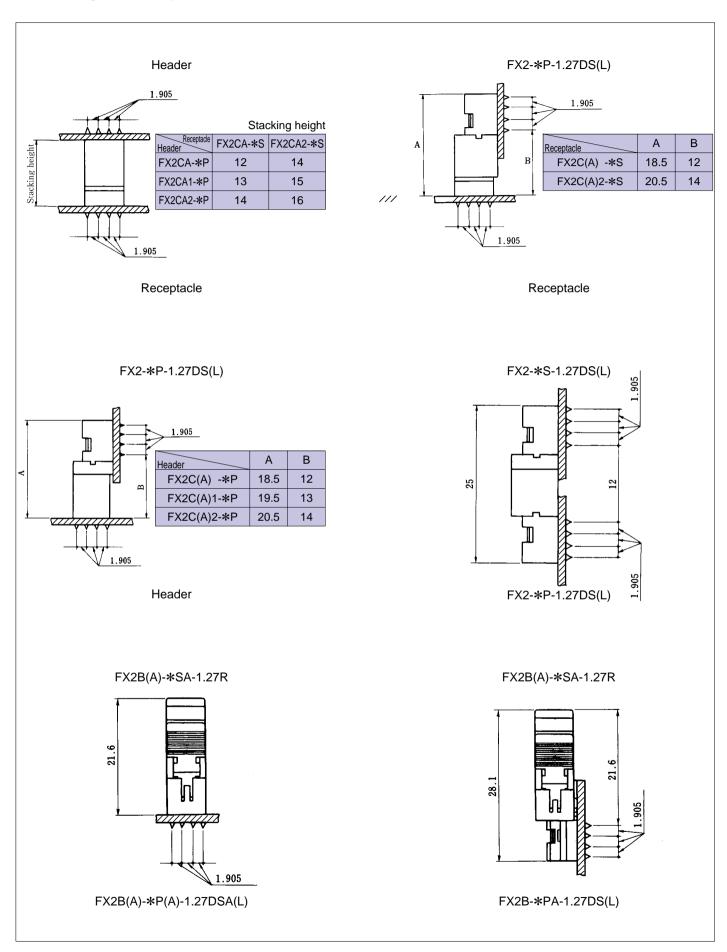


◆FX2 Functional Flow Chart

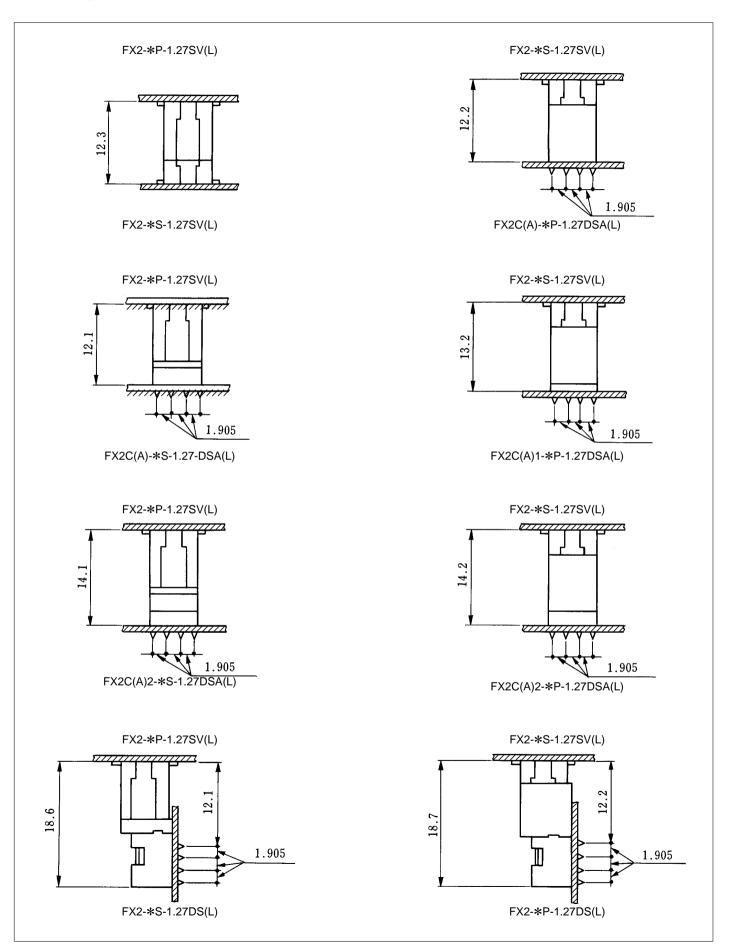
Board to Board Cable Type



◆Through hole Type Application Pattern



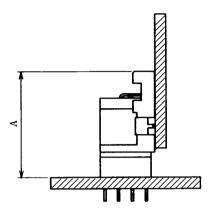
●SMT Type Application Pattern

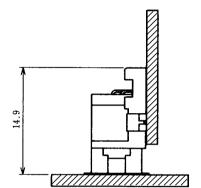


◆SMT Type Application Pattern

FX2(A)-*P-0.635SH

Receptacle	Α
FX2C(A)2	14.7
FX2C(A)2	16.7





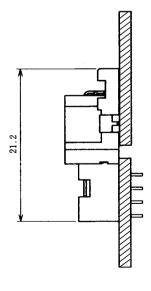
FX2(A)-*P-0.635SH

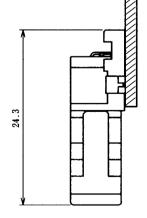
FX2C(A•2)-*S-1.27DSA(L)

FX2(A)-*P-0.635SH

FX2-*S-1.27SV(L)

FX2(A)-*P-0.635SH





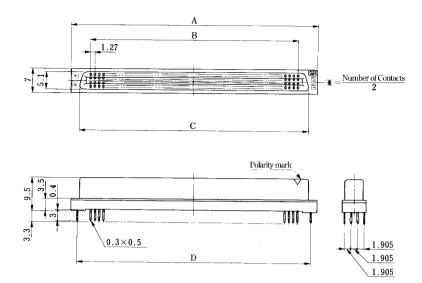
FX2-*S-1.27DS(L)

FX2BA-*SA-1.27R

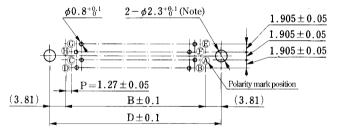
■Receptacle No Cleaning Type

Straight Type





●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n=Number of Contacts

- (A) al
- **E** b1
- **B** a2
- € b2
- ⑤ $b\frac{n}{2}-1$
- $\textcircled{D} a \frac{n}{2}$
- $\bigoplus b\frac{n}{2}$

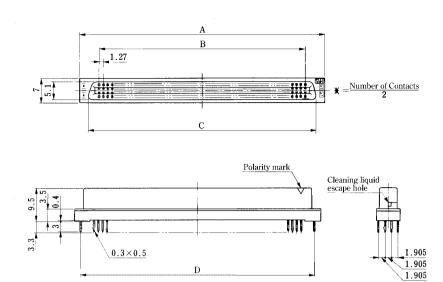
Unit:mm

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Part Number	CL No.	Number of Contacts	А	В	С	D
FX2C- 20S-1.27DSA	572-2401-7	00	00.75	44.40	47.00	
FX2C- 20S-1.27DSAL	572-2451-5	20	22.75	11.43	17.63	19.05
FX2C- 32S-1.27DSA	572-2402-0	20	20.07	40.05	25.25	
FX2C- 32S-1.27DSAL	572-2452-8	32	30.37	19.05	25.25	26.67
FX2C- 40S-1.27DSA	572-2403-2	40	05.45	04.40	00.00	
FX2C- 40S-1.27DSAL	572-2453-0	40	35.45	24.13	30.33	31.75
FX2C- 52S-1.27DSA	572-2404-5	50	40.07	04.75	27.05	
FX2C- 52S-1.27DSAL	572-2454-3	52	43.07	31.75	37.95	39.37
FX2C- 60S-1.27DSA	572-2405-8	00	40.45	20.00	40.00	
FX2C- 60S-1.27DSAL	572-2455-6	60	48.15	36.83	43.03	44.45
FX2C- 68S-1.27DSA	572-2406-0	60	50.00	44.04	40.44	
FX2C- 68S-1.27DSAL	572-2456-9	68	53.23	41.91	48.11	49.53
FX2C- 80S-1.27DSA	572-2407-3	00	00.05	40.50	FF 70	
FX2C- 80S-1.27DSAL	572-2457-1	80	60.85	49.53	55.73	57.15
FX2C-100S-1.27DSA	572-2408-6	400	70.55	60.00	CO 40	
FX2C-100S-1.27DSAL	572-2458-4	100	73.55	62.23	68.43	69.85
FX2C-120S-1.27DSA	572-2409-9	400	20.05	74.00	04.40	
FX2C-120S-1.27DSAL	572-2459-7	120	86.25	74.93	81.13	82.55

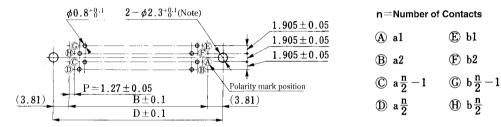
■Receptacle Cleaning Type

Straight Type





●PCB mounting pattern



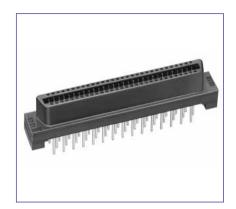
Note: Not required, if no prefixed pin is attached.

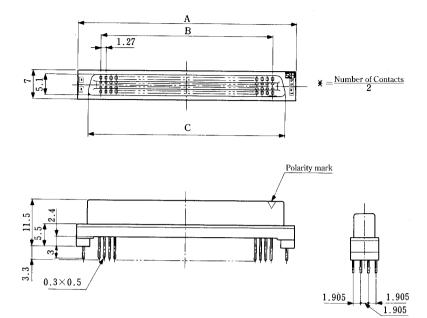
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D
FX2CA- 20S-1.27DSA	572-2501-1		22.75	11.43	17.63	
FX2CA- 20S-1.27DSAL	572-2551-0	20	22.75	11.43	17.63	19.05
FX2CA- 32S-1.27DSA	572-2502-4	22	20.27	10.05	25.25	
FX2CA- 32S-1.27DSAL	572-2552-2	32	30.37	19.05	25.25	26.67
FX2CA- 40S-1.27DSA	572-2503-7	40	05.45	04.40	00.00	
FX2CA- 40S-1.27DSAL	572-2553-5	40	35.45	24.13	30.33	31.75
FX2CA- 52S-1.27DSA	572-2504-0	F2	42.07	31.75	37.95	
FX2CA- 52S-1.27DSAL	572-2554-8	52	43.07	31.75	37.95	39.37
FX2CA- 60S-1.27DSA	572-2505-2	00	40.45	20.00	40.00	
FX2CA- 60S-1.27DSAL	572-2555-0	60	48.15	36.83	43.03	44.45
FX2CA- 68S-1.27DSA	572-2506-5	00	50.00	44.04	40.44	
FX2CA- 68S-1.27DSAL	572-2556-3	68	53.23	41.91	48.11	49.53
FX2CA- 80S-1.27DSA	572-2507-8	00	60.05	40.50	55.70	
FX2CA- 80S-1.27DSAL	572-2557-6	80	60.85	49.53	55.73	57.15
FX2CA-100S-1.27DSA	572-2508-0	400	70.55	00.00	CO 40	
FX2CA-100S-1.27DSAL	572-2558-9	100	73.55	62.23	68.43	69.85
FX2CA-120S-1.27DSA	572-2509-3	120	00.05	74.02	01.12	
FX2CA-120S-1.27DSAL	572-2559-1	120	86.25	74.93	81.13	82.55

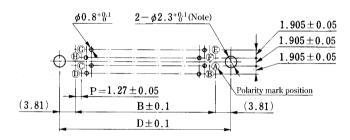
■Receptacle No Cleaning Type

Straight Type





●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n=Number of Contacts

- (A) a1
- (E) b1
- **B** a2
- **(F)** b2

- \bigcirc $a\frac{n}{2}$
- \oplus $b^{\overline{n}}_{2}$

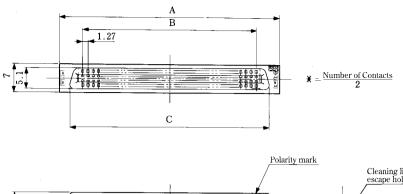
Unit:mm

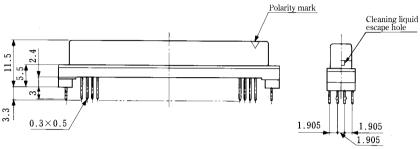
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Part Number	CL No.	Number of Contacts	А	В	С	D
FX2C2- 20S-1.27DSA	572-2421-4	00	00.75	44.40	47.00	
FX2C2- 20S-1.27DSAL	572-2471-2	20	22.75	11.43	17.63	19.05
FX2C2- 32S-1.27DSA	572-2422-7	22	20.27	10.05	25.25	
FX2C2- 32S-1.27DSAL	572-2472-5	32	30.37	19.05	25.25	26.67
FX2C2- 40S-1.27DSA	572-2423-0	40	25.45	04.40	20.22	
FX2C2- 40S-1.27DSAL	572-2473-8	40	35.45	24.13	30.33	31.75
FX2C2- 52S-1.27DSA	572-2424-2	50	40.07	24.75	27.05	
FX2C2- 52S-1.27DSAL	572-2474-0	52	43.07	31.75	37.95	39.37
FX2C2- 60S-1.27DSA	572-2425-5	60	40.45	20.02	42.02	
FX2C2- 60S-1.27DSAL	572-2475-3	60	48.15	36.83	43.03	44.45
FX2C2- 68S-1.27DSA	572-2426-8	68	F2 22	41.91	40.44	
FX2C2- 68S-1.27DSAL	572-2476-6	08	53.23	41.91	48.11	49.53
FX2C2- 80S-1.27DSA	572-2427-0	80	CO 0F	40.52	FF 70	
FX2C2- 80S-1.27DSAL	572-2477-9	80	60.85	49.53	55.73	57.15
FX2C2-100S-1.27DSA	572-2428-3	100	72 FF	60.00	60.42	
FX2C2-100S-1.27DSAL	572-2478-1	100	73.55	62.23	68.43	69.85
FX2C2-120S-1.27DSA	572-2429-6	400	00.05	74.02	01.12	
FX2C2-120S-1.27DSAL	572-2479-4	120	86.25	74.93	81.13	82.55

■Receptacle Cleaning Type

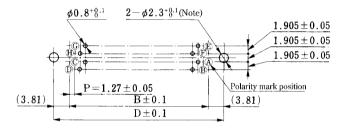
Straight Type







●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n=Number of Contacts

(A) al ® b1

B a2 (F) b2

© $a^{\frac{n}{2}}-1$ © $b^{\frac{n}{2}}-1$

 \bigoplus b $\frac{n}{2}$

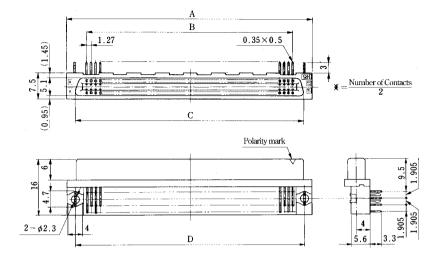
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D
FX2CA2- 20S-1.27DSA	572-2521-9	20	22.75	11.43	17.60	
FX2CA2- 20S-1.27DSAL	572-2571-7	20	22.75	11.43	17.63	19.05
FX2CA2- 32S-1.27DSA	572-2522-1	32	30.37	19.05	25.25	
FX2CA2- 32S-1.27DSAL	572-2572-0	32	30.37	19.05	25.25	26.67
FX2CA2- 40S-1.27DSA	572-2523-4	40	25.45	24.42	20.22	
FX2CA2- 40S-1.27DSAL	572-2573-2	40	35.45	24.13	30.33	31.75
FX2CA2- 52S-1.27DSA	572-2524-7	50	43.07	24.75	27.05	
FX2CA2- 52S-1.27DSAL	572-2574-5	52	43.07	31.75	37.95	39.37
FX2CA2- 60S-1.27DSA	572-2525-0	60	40.45	26.02	42.02	
FX2CA2- 60S-1.27DSAL	572-2575-8	60	48.15	36.83	43.03	44.45
FX2CA2- 68S-1.27DSA	572-2526-2	CO	F2 22	44.04	40.44	
FX2CA2- 68S-1.27DSAL	572-2576-0	68	53.23	41.91	48.11	49.53
FX2CA2- 80S-1.27DSA	572-2527-5	90	CO 05	40.50	<i>EE</i> 70	
FX2CA2- 80S-1.27DSAL	572-2577-3	80	60.85	49.53	55.73	57.15
FX2CA2-100S-1.27DSA	572-2528-8	100	70.55	60.00	CO 40	
FX2CA2-100S-1.27DSAL	572-2578-6	100	73.55	62.23	68.43	69.85
FX2CA2-120S-1.27DSA	572-2529-0	400	00.05	74.00	04.40	
FX2CA2-120S-1.27DSAL	572-2579-9	120	86.25	74.93	93 81.13	82.55

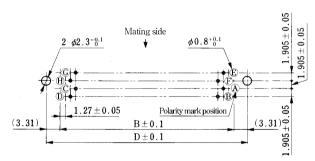
■Receptacle

Right Angle Type





●PCB mounting pattern



n = Number of Contacts

- (A) a1 € b1
- (B) a2 (F) b2

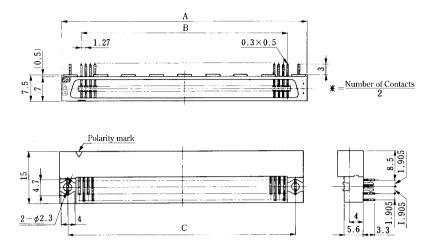
Unit:mm

						•
Part Number	CL No.	Number of Contacts	А	В	С	D
FX2- 20S-1.27DS	572-2701-0	20	22.75	44.40	47.00	40.05
FX2- 20S-1.27DSL	572-2751-9	20	22.75	11.43	17.63	18.05
FX2- 32S-1.27DS	572-2702-3	22	20.27	19.05	25.25	05.67
FX2- 32S-1.27DSL	572-2752-1	32	30.37	19.05	25.25	25.67
FX2- 40S-1.27DS	572-2703-6	40	05.45	04.40	20.22	20.75
FX2- 40S-1.27DSL	572-2753-4	40	35.45	24.13	30.33	30.75
FX2- 52S-1.27DS	572-2704-9	50	40.07	24.75	27.05	20.27
FX2- 52S-1.27DSL	572-2754-7	52	43.07	31.75	37.95	38.37
FX2- 60S-1.27DS	572-2705-1	60	40.45	20.02	42.02	40.45
FX2- 60S-1.27DSL	572-2755-0	60	48.15	36.83	43.03	43.45
FX2- 68S-1.27DS	572-2706-4	CO	F2 22	44.04	40.44	40.52
FX2- 68S-1.27DSL	572-2756-2	68	53.23	41.91	48.11	48.53
FX2- 80S-1.27DS	572-2707-7	90	CO 05	40.52	FF 70	FC 1F
FX2- 80S-1.27DSL	572-2757-5	80	60.85	49.53	55.73	56.15
FX2-100S-1.27DS	572-2708-0	100	70.55	60.00	CO 40	CO 05
FX2-100S-1.27DSL	572-2758-8	100	73.55	62.23	68.43	68.85
FX2-120S-1.27DS	572-2709-2	120	00.05	74.02	04.42	01 55
FX2-120S-1.27DSL	572-2759-0	120	86.25	74.93	81.13	81.55

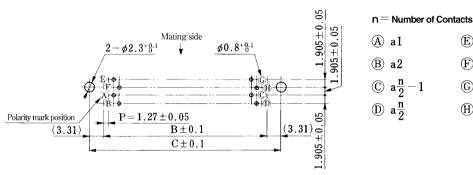
■Header

Right Angle Type





●PCB mounting pattern



- E b1
- ⑥ b2
- ⑤ $b\frac{n}{2} 1$
 - $\bigoplus b\frac{\overline{n}}{2}$

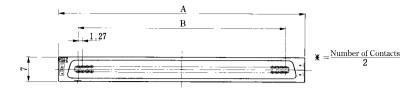
Unit:mm

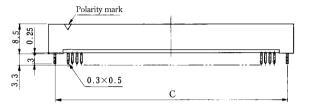
Part Number	CL No.	Number of Contacts	А	В	С
FX2- 20P-1.27DS	572-2601-6	20	22.75	11.43	18.05
FX2- 20P-1.27DSL	572-2651-4	20	22.75	11.43	16.05
FX2- 32P-1.27DS	572-2602-9	- 32	30.37	19.05	25.67
FX2- 32P-1.27DSL	572-2652-7	32	30.37	19.05	25.07
FX2- 40P-1.27DS	572-2603-1	40	25.45	24.13	20.75
FX2- 40P-1.27DSL	572-2653-0	40	35.45	24.13	30.75
FX2- 52P-1.27DS	572-2604-4	- 52	42.07	31.75	38.37
FX2- 52P-1.27DSL	572-2654-2	52	43.07		30.37
FX2- 60P-1.27DS	572-2605-7	- 60	48.15	36.83	43.45
FX2- 60P-1.27DSL	572-2655-5	60			43.45
FX2- 68P-1.27DS	572-2606-0	- 68	53.23	41.91	48.53
FX2- 68P-1.27DSL	572-2656-8	00	55.25	41.91	40.55
FX2- 80P-1.27DS	572-2607-2	- 80	60.85	49.53	56.15
FX2- 80P-1.27DSL	572-2657-0	60	60.65	49.55	56.15
FX2-100P-1.27DS	572-2608-5	400	70 55	60.00	60.05
FX2-100P-1.27DSL	572-2658-3	100	73.55	62.23	68.85
FX2-120P-1.27DS	572-2609-8	420	00.05	74.02	04 55
FX2-120P-1.27DSL	572-2659-6	120	80.25	86.25 74.93	81.55

■Header No Cleaning Type

Straight Type

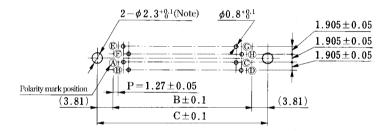








●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n = Number of Contacts

- (A) a1
- (B) a2
- E b1F b2
- \bigcirc a $\frac{n}{2}$ -1
- © $b^{\frac{n}{2}-1}$
- ① $a^{\frac{n}{2}}$
- $\textcircled{H} \ b\frac{n}{2}$

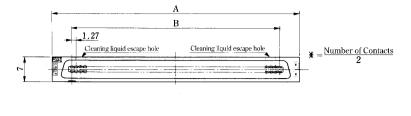
Unit:mm

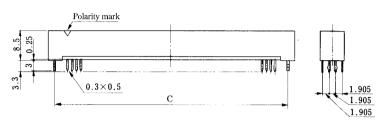
•	, 1			Unit:mm		
Part Number	CL No.	Number of Contacts	А	В	С	
FX2C- 20P-1.27DSA	572-2201-8	20	22.75	44.40		
FX2C- 20P-1.27DSAL	572-2251-6	20	22.75	11.43	19.05	
FX2C- 32P-1.27DSA	572-2202-0	32	30.37	19.05		
FX2C- 32P-1.27DSAL	572-2252-9	32	30.37	19.05	26.67	
FX2C- 40P-1.27DSA	572-2203-3	40	25.45	04.40		
FX2C- 40P-1.27DSAL	572-2253-1	40	35.45	24.13	31.75	
FX2C- 52P-1.27DSA	572-2204-6	50	52 43.07	10.07	24.75	
FX2C- 52P-1.27DSAL	572-2254-4	52		31.75	39.37	
FX2C- 60P-1.27DSA	572-2205-9	60	40.45	20.02		
FX2C- 60P-1.27DSAL	572-2255-7	60	48.15	36.83	44.45	
FX2C- 68P-1.27DSA	572-2206-1	68	F0 00	44.04		
FX2C- 68P-1.27DSAL	572-2256-0	68	53.23	41.91	49.53	
FX2C- 80P-1.27DSA	572-2207-4	80	60.85	40.52		
FX2C- 80P-1.27DSAL	572-2257-2	80	00.00	49.53	57.15	
FX2C-100P-1.27DSA	572-2208-7	100	70 55	CO 00		
FX2C-100P-1.27DSAL	572-2258-5	100	73.55	62.23	69.85	
FX2C-120P-1.27DSA	572-2209-0	120	00.05	74.02		
FX2C-120P-1.27DSAL	572-2259-8	120	86.25	74.93	82.55	

■Header Cleaning Type

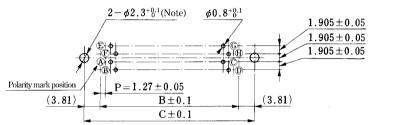
Straight Type







●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n = Number of Contacts

- (A) a1
- (E) b1
- (B) a2
- ⑥ b2
- \bigcirc a $\frac{n}{2}$ -1
- \bigcirc a $\frac{n}{2}$

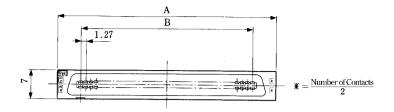
Unit:mm

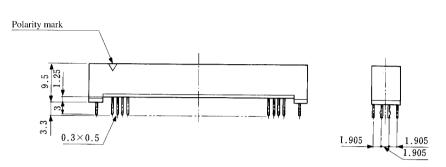
					Offic.itiiti
Part Number	CL No.	Number of Contacts	А	В	С
FX2CA- 20P-1.27DSA	572-2301-2	20	22.75	14.40	
FX2CA- 20P-1.27DSAL	572-2351-0	20	22.75	11.43	19.05
FX2CA- 32P-1.27DSA	572-2302-5	32	30.37	40.05	
FX2CA- 32P-1.27DSAL	572-2352-3	32	30.37	19.05	26.67
FX2CA- 40P-1.27DSA	572-2303-8	40	25.45	04.40	
FX2CA- 40P-1.27DSAL	572-2353-6	40	35.45	24.13	31.75
FX2CA- 52P-1.27DSA	572-2304-0	50	40.07	31.75	
FX2CA- 52P-1.27DSAL	572-2354-9	52	43.07	31.73	39.37
FX2CA- 60P-1.27DSA	572-2305-3	- 60	48.15	36.83	
FX2CA- 60P-1.27DSAL	572-2355-1	60	40.15	30.03	44.45
FX2CA- 68P-1.27DSA	572-2306-6	68	53.23	41.91	
FX2CA- 68P-1.27DSAL	572-2356-4	00	55.25	41.91	49.53
FX2CA- 80P-1.27DSA	572-2307-9	80	60.85	49.53	
FX2CA- 80P-1.27DSAL	572-2357-7	80	60.03	49.55	57.15
FX2CA-100P-1.27DSA	572-2308-1	100	72 FF	62.22	
FX2CA-100P-1.27DSAL	572-2358-0	100	73.55	62.23	69.85
FX2CA-120P-1.27DSA	572-2309-4	120	96.25	74.93	
FX2CA-120P-1.27DSAL	572-2359-2	120	86.25	74.93	82.55

■Header No Cleaning Type

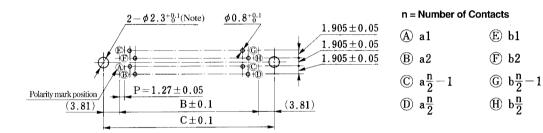
Straight Type







●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

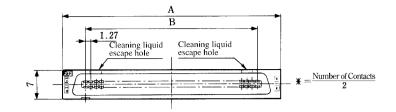
Unit: mm

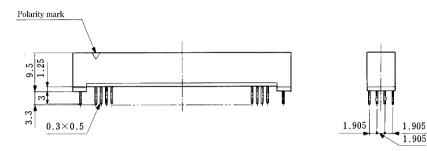
					OTHE. ITHII
Part Number	CL No.	Number of Contacts	А	В	С
FX2C1- 20P-1.27DSA	572-2211-1	20	22.75	44.40	
FX2C1- 20P-1.27DSAL	572-2261-0	20		11.43	19.05
FX2C1- 32P-1.27DSA	572-2212-4	32	30.37	19.05	
FX2C1- Z32P-1.27DSAL	572-2262-2	32	30.37	19.05	26.67
FX2C1- 40P-1.27DSA	572-2213-7	40	25.45	24.42	
FX2C1- 40P-1.27DSAL	572-2263-5	40	35.45	24.13	31.75
FX2C1- 52P-1.27DSA	572-2214-0	F2	43.07	24.75	
FX2C1- 52P-1.27DSAL	572-2264-8	52		31.75	39.37
FX2C1- 60P-1.27DSA	572-2215-2	60	40.45	36.83	
FX2C1- 60P-1.27DSAL	572-2265-0	60	48.15	30.03	44.45
FX2C1- 68P-1.27DSA	572-2216-5	68	F2 22	44.04	
FX2C1- 68P-1.27DSAL	572-2266-3	08	53.23	41.91	49.53
FX2C1- 80P-1.27DSA	572-2217-8	90	CO 0F	40.50	
FX2C1- 80P-1.27DSAL	572-2267-6	80	60.85	49.53	57.15
FX2C1-100P-1.27DSA	572-2218-0	100	70 55	CO 00	
FX2C1-100P-1.27DSAL	572-2268-9	100	73.55	62.23	69.85
FX2C1-120P-1.27DSA	572-2219-3	400	00.05	74.00	
FX2C1-120P-1.27DSAL	572-2269-1	120	86.25	66.25 74.93	82.55

■Header Cleaning Type

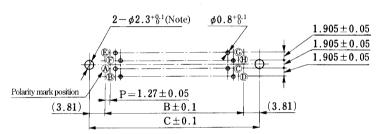
Straight Type







●PCB mounting pattern



Note: Not required, if no prefixed pin is attached.

n = Number of Contacts

(A) a1

⊕ b1

B a2

(F) b2

D $a\frac{n}{2}$

 $\stackrel{\cdot}{\mathbb{H}} \ b \frac{n}{2}$

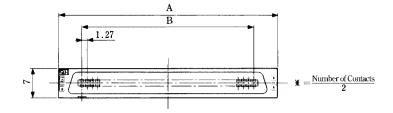
Unit: mm

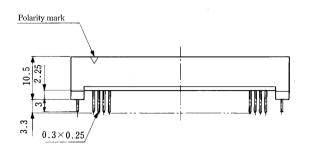
					Offit. Iffit
Part Number	CL No.	Number of Contacts	А	В	С
FX2CA1- 20P-1.27DSA	572-2311-6	20	22.75	44.40	
FX2CA1- 20P-1.27DSAL	572-2361-4	20	22.75	11.43	19.05
FX2CA1- 32P-1.27DSA	572-2312-9	20	20.27	10.05	
FX2CA1- 32P-1.27DSAL	572-2362-7	32	30.37	19.05	26.67
FX2CA1- 40P-1.27DSA	572-2313-1	40	25.45	24.13	
FX2CA1- 40P-1.27DSAL	572-2363-0	40	35.45	24.13	31.75
FX2CA1- 52P-1.27DSA	572-2314-4	F0	42.07	24.75	
FX2CA1- 52P-1.27DSAL	572-2364-2	52	43.07	31.75	39.37
FX2CA1- 60P-1.27DSA	572-2315-7	60	40.45	36.83	
FX2CA1- 60P-1.27DSAL	572-2365-5	00	48.15	30.03	44.45
FX2CA1- 68P-1.27DSA	572-2316-0	68	F2 22	41.91	
FX2CA1- 68P-1.27DSAL	572-2366-8	08	53.23	41.91	49.53
FX2CA1- 80P-1.27DSA	572-2317-2	00	60.05	40.50	
FX2CA1- 80P-1.27DSAL	572-2367-0	80	60.85	49.53	57.15
FX2CA1-100P-1.27DSA	572-2318-5	100	70 FF	CO 00	
FX2CA1-100P-1.27DSAL	572-2368-3	100	73.55	62.23	69.85
FX2CA1-120P-1.27DSA	572-2319-8	420	00.05	74.00	
FX2CA1-120P-1.27DSAL	572-2369-6	120	86.25	.25 74.93	82.55

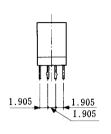
■Header No Cleaning Type

Straight Type

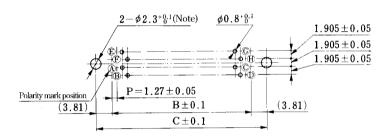








●PCB mounting pattern



n = Number of Contacts

A a1

(E) b1

 $^{\scriptsize{\textcircled{B}}}$ a2

(F) b2

⑤ $b\frac{n}{2}-1$

D a $\frac{n}{2}$

 $\bigoplus b\frac{n}{2}$

Note: Not required, if no prefixed pin is attached.

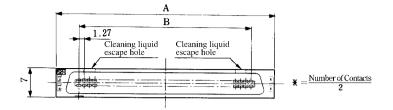
Unit: mm

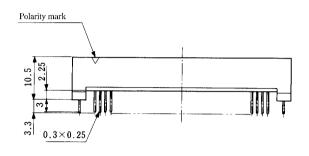
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Part Number	CL No.	Number of Contacts	А	В	С
FX2C2- 20P-1.27DSA	572-2221-5	20	22.75	11.43	
FX2C2- 20P-1.27DSAL	572-2271-3		22.75	11.43	19.05
FX2C2- 32P-1.27DSA	572-2222-8	20	20.27	40.05	
FX2C2- 32P-1.27DSAL	572-2272-6	32	30.37	19.05	26.67
FX2C2- 40P-1.27DSA	572-2223-0	40	05.45	04.40	
FX2C2- 40P-1.27DSAL	572-2273-9	40	35.45	24.13	31.75
FX2C2- 52P-1.27DSA	572-2224-3	50	52 43.07 31.	04.75	
FX2C2- 52P-1.27DSAL	572-2274-1	52		31.75	39.37
FX2C2- 60P-1.27DSA	572-2225-6	60 40.45 20.02	20.00		
FX2C2- 60P-1.27DSAL	572-2275-4	60	48.15	36.83	44.45
FX2C2- 68P-1.27DSA	572-2226-9	60	52.00	44.04	
FX2C2- 68P-1.27DSAL	572-2276-7	68	53.23	41.91	49.53
FX2C2- 80P-1.27DSA	572-2227-1	00	00.05	40.50	
FX2C2- 80P-1.27DSAL	572-2277-0	80	60.85	49.53	57.15
FX2C2-100P-1.27DSA	572-2228-4	400	70.55	00.00	
FX2C2-100P-1.27DSAL	572-2278-2	100	73.55	62.23	69.85
FX2C2-120P-1.27DSA	572-2229-7	400	00.05	74.00	
FX2C2-120P-1.27DSAL	572-2279-5	120	86.25	86.25 74.93	82.55

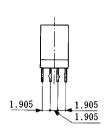
■Header Cleaning Type

Straight Type

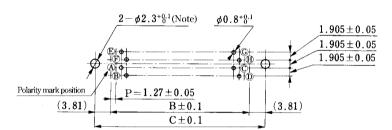








●PCB mounting pattern



n = Number of Contacts

- (A) a1
- € b1
- B a2
- ⓑ b2
- © $a^{\frac{n}{2}}-1$
- ⑤ $b\frac{n}{2}-1$

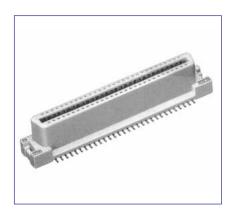
Note: Not required, if no prefixed pin is attached.

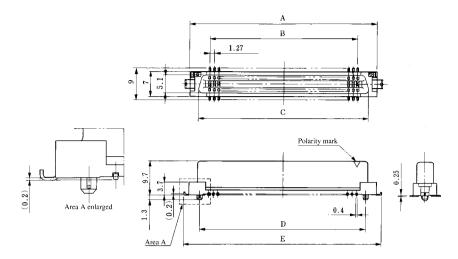
Unit: mm

Part Number	CL No.	Number of Contacts	А	В	С
FX2CA2- 20P-1.27DSA	572-2321-0	20	22.75	11.43	
FX2CA2- 20P-1.27DSAL	572-2371-8	20	22.75	11.43	19.05
FX2CA2- 32P-1.27DSA	572-2322-2	32	20.27	10.05	
FX2CA2- 32P-1.27DSAL	572-2372-0	32	30.37	19.05	26.67
FX2CA2- 40P-1.27DSA	572-2323-5	40	25.45	24.42	
FX2CA2- 40P-1.27DSAL	572-2373-3		35.45	24.13	31.75
FX2CA2- 52P-1.27DSA	572-2324-8	- 52	43.07	24.75	
FX2CA2- 52P-1.27DSAL	572-2374-6			31.75	39.37
FX2CA2- 60P-1.27DSA	572-2325-0	00	48.15	36.83	
FX2CA2- 60P-1.27DSAL	572-2375-9	60			44.45
FX2CA2- 68P-1.27DSA	572-2326-3	60	50.00	44.04	
FX2CA2- 68P-1.27DSAL	572-2376-1	68	53.23	41.91	49.53
FX2CA2- 80P-1.27DSA	572-2327-6	90		40.50	
FX2CA2- 80P-1.27DSAL	572-2377-4	80	60.85	49.53	57.15
FX2CA2-100P-1.27DSA	572-2328-9	400	70 55	CO 00	
FX2CA2-100P-1.27DSAL	572-2378-7	100	73.55	62.23	69.85
FX2CA2-120P-1.27DSA	572-2329-1	400	00.05	74.00	
FX2CA2-120P-1.27DSAL	572-2379-0	120	86.25	74.93	82.55

■Receptacle SMT Type

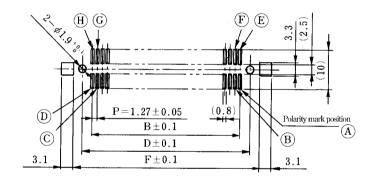
Straight Type





Note: The 120 contacts type differs in the style.

●PCB mounting pattern



n = Number of Contacts

(A) al

E b1

B a2

© b2

 \bigcirc a $\frac{n}{2}$ -1

 $\tiny{\textcircled{G}}\ b\frac{n}{2}{-}1$

 \oplus $b^{\frac{n}{2}}$

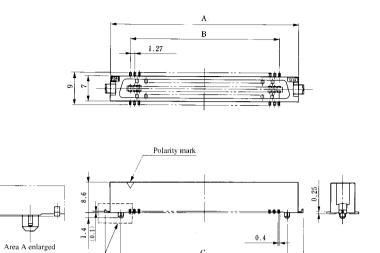
Unit: mm

								Unit: mm
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FX2- 20S-1.27SV	572-2101-3	20	22.75	11.43	17.63	7.00		
FX2- 20S-1.27SVL	572-2151-1	20 22.73 11.43	17.03	16.51	25.75	21.15		
FX2- 32S-1.27SV	572-2102-6	20	20.27	40.05	05.05	04.40		
FX2- 32S-1.27SVL	572-2152-4	32	30.37	19.05	25.25	24.13	33.37	28.77
FX2- 40S-1.27SV	572-2103-9	40	05.45	04.40	20.00	00.04		
FX2- 40S-1.27SVL	572-2153-7	40	35.45	24.13	30.33	29.21	38.45	33.85
FX2- 52S-1.27SV	572-2104-1	52	40.07	04.75	07.05	00.00		
FX2- 52S-1.27SVL	572-2154-0		43.07	31.75	37.95	36.83	46.07	41.47
FX2- 60S-1.27SV	572-2105-4	00	40.45	36.83	3 43.03	3 41.91		
FX2- 60S-1.27SVL	572-2155-2	- 60	48.15	30.83			51.15	46.55
FX2- 68S-1.27SV	572-2106-7	60	50.00	44.04	41.91 48.11	46.00		
FX2- 68S-1.27SVL	572-2156-5	68	53.23	41.91	48.11	46.99	56.23	51.63
FX2- 80S-1.27SV	572-2107-0	00	CO 05	40.50	FF 70	54.04		
FX2- 80S-1.27SVL	572-2157-8	80	60.85	49.53	55.73	54.61	63.85	59.25
FX2-100S-1.27SV	572-2108-2	400	70.55	60.00	CO 42	67.04		
FX2-100S-1.27SVL	572-2158-0	100	73.55	62.23	68.43	67.31	76.55	71.95
FX2-120S-1.27SV	572-2109-5	100	00.05	74.00	93 81.13	00.04		
FX2-120S-1.27SVL	572-2159-3	120	86.25	74.93		80.01	89.25	84.65

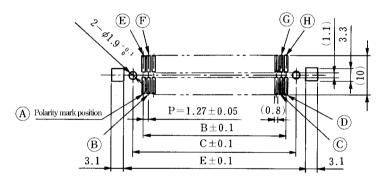
■Header SMT Type

Straight Type





●PCB mounting pattern



n = Number of Contacts

D

(A) a1

€ b1

(B) a2

⑥ b2

 $\textcircled{G} \ b \frac{n}{2} \! - \! 1$

 \bigcirc $a\frac{\overline{n}}{2}$

 $\textcircled{H} \ b\frac{n}{2}$

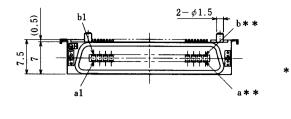
Unit: mm

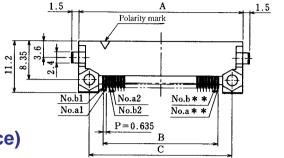
							Unit. mini
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е
FX2- 20P-1.27SV	572-2001-9	20	20.75	11 12	4C E4		
FX2- 20P-1.27SVL	572-2051-7	20	22.75	11.43	16.51	25.75	21.15
FX2- 32P-1.27SV	572-2002-1	20	20.07	40.05	04.40		
FX2- 32P-1.27SVL	572-2052-0	32	30.37	19.05	24.13	33.37	28.77
FX2- 40P-1.27SV	572-2003-4	40	05.45	04.40	00.04		
FX2- 40P-1.27SVL	572-2053-2	40	35.45	24.13	29.21	38.45	33.85
FX2- 52P-1.27SV	572-2004-7	- 52	43.07 3	31.75	20.00		
FX2- 52P-1.27SVL	572-2054-5				36.83	46.07	41.47
FX2- 60P-1.27SV	572-2005-0	00	48.15	20.02	.83 41.91		
FX2- 60P-1.27SVL	572-2055-8	- 60		30.03		51.15	46.55
FX2- 68P-1.27SV	572-2006-2	- 68	50.00	44.04 46.00	40.00		
FX2- 68P-1.27SVL	572-2056-0	08	53.23	41.91	46.99	56.23	51.63
FX2- 80P-1.27SV	572-2007-5	00	CO 05	40.50	54.04		
FX2- 80P-1.27SVL	572-2057-3	- 80	60.85	49.53	54.61	63.85	59.25
FX2-100P-1.27SV	572-2008-8	400	70 55	60.00	67.04		
FX2-100P-1.27SVL	572-2058-6	100	73.55	62.23	67.31	76.55	71.95
FX2-120P-1.27SV	572-2009-0	420	00.05	74.00	74.93 80.01		
FX2-120P-1.27SVL	572-2059-9	120	80.25	86.25 74.93		89.25	84.65

■Header SMT Type

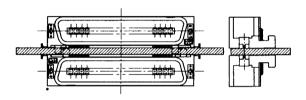
Right Angle Type







● Mounting Example (Reference)

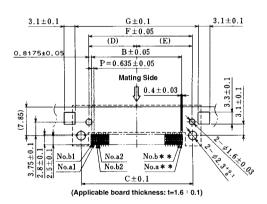


Note) 0.8175 t0.3×w0.3 A (Note) F

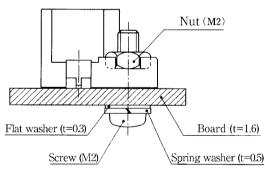
Since bosses are located symmetrically on the right and left sides, connectors can be mounted on both sides of board as shown above.

Note: The FX2A type does not have bosses as shown in the illustration.

● PCB mounting Pattern



●Recommended Screw Clamp



Use M2 screw for fixture. Recommended torque is 0.15(N•m).

Unit: mm

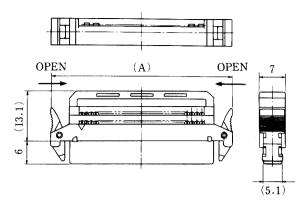
Number of Contacts

Part Number	CL No.	Number of Contacts	А	В	С	D	Е	F	G
FX2-20P-0.635SH	572-2761-2	20	22.75	12.065	18.05	6.85	8.85	15.7	21.15
FX2A-20P-0.635SH	572-2771-6	20	22.75	12.005	16.05				21.15
FX2-40P-0.635SH	572-2763-8	40	25.45	04.705	20.75	13.2	15.2	28.4	22.05
FX2A-40P-0.635SH	572-2773-1	40	35.45	24.765	30.75				33.85
FX2-52P-0.635SH	572-2764-0	F.0.	43.07	32.385	20.27	17.01	19.01	36.02	44 47
FX2A-52P-0.635SH	572-2774-4	- 52	43.07	32.303	38.37				41.47
FX2-60P-0.635SH	572-2765-3	60	48.15	37.465	40.45	19.55	21.55	41.1	4C EE
FX2A-60P-0.635SH	572-2775-7	60	48.15	37.405	43.45				46.55
FX2-80P-0.635SH	572-2767-9	90	60.85	50.165	EG 1E	25.9	27.9	53.8	E0 25
FX2A-80P-0.635SH	572-2777-2	80	00.85	50.165	56.15				59.25

■Socket Type

●Lock Cable Type





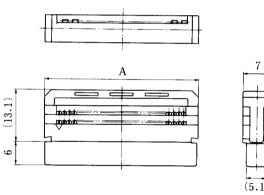
Combination View

Unit: mm

Part Number	CL No.	Number of Contacts	А
FX2B- 20SA-1.27R	572-0621-2	20	27.83
FX2B- 32SA-1.27R	572-0622-5	32	35.45
FX2B- 40SA-1.27R	572-0623-8	40	40.53
FX2B- 52SA-1.27R	572-0624-0	52	48.15
FX2B- 60SA-1.27R	572-0625-3	60	53.23
FX2B- 68SA-1.27R	572-0629-4	68	58.31
FX2B- 80SA-1.27R	572-0630-3	80	65.93
FX2B-100SA-1.27R	572-0628-1	100	78.63

•Unlock Cable Type





Combination View

Unit: mm

Part Number	CL No.	Number of Contacts	Α
FX2BA- 20SA-1.27R	572-0671-0	20	18.05
FX2BA- 32SA-1.27R	572-0672-3	32	25.67
FX2BA- 40SA-1.27R	572-0673-6	40	30.75
FX2BA- 52SA-1.27R	572-0674-9	52	38.37
FX2BA- 60SA-1.27R	572-0675-1	60	43.45
FX2BA- 68SA-1.27R	572-0676-4	68	48.53
FX2BA- 80SA-1.27R	572-0677-7	80	56.15
FX2BA-100SA-1.27R	572-0678-0	100	68.85

♦ Connection Tool

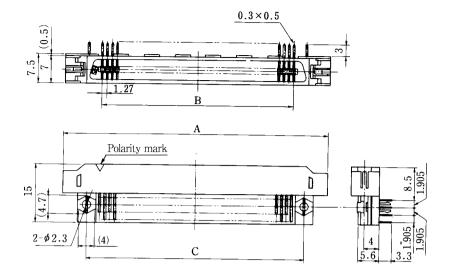
Туре	Part Number	CL No.
Guide plate	FX2B(A)-GPA	550-0212-6
Connection press	Hi-Flex connection press	550-0082-2

Note:HRS6 cable cutter FC601 isn't required for FX2B(A) connection. (Connected without convex-concave cutting.)

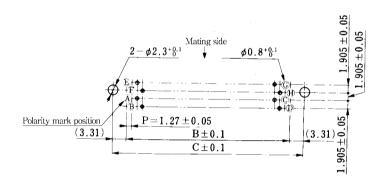
■Header

●Right Angle Type for Lock





●PCB mounting pattern



n= number of contacts

A a1

E b

B a2

⑤ b2

 \bigcirc a $\frac{n}{2}-1$

⑤ $b^{\frac{n}{2}}-1$

① $a^{\frac{n}{2}}$

 $\textcircled{H}\ b\frac{n}{2}$

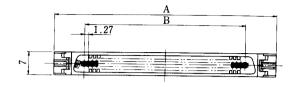
Unit: mm

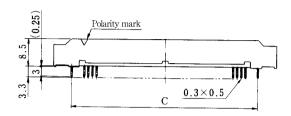
Part Number	CL No.	Number of Contacts	А	В	С
FX2B- 20PA-1.27DS	572-0721-7	20 22 44 42	20 30.33 11.43 18.	18.05	
FX2B- 20PA-1.27DSL	572-0771-5	20	30.33	11.43	16.05
FX2B- 32PA-1.27DS	572-0722-0	32	27.05	10.05	25.67
FX2B- 32PA-1.27DSL	572-0772-8	32	37.95	19.05	25.67
FX2B- 40PA-1.27DS	572-0723-2	40	43.03	24.13	30.75
FX2B- 40PA-1.27DSL	572-0773-0	40	43.03	24.13	30.75
FX2B- 52PA-1.27DS	572-0724-5	52	50.65	31.75	20.27
FX2B- 52PA-1.27DSL	572-0774-3				38.37
FX2B- 60PA-1.27DS	572-0725-8	- 60	55.73	36.83	43.45
FX2B- 60PA-1.27DSL	572-0775-6	60			43.45
FX2B- 68PA-1.27DS	572-0726-0	68	60.81	44.04	48.53
FX2B- 68PA-1.27DSL	572-0776-9	00	00.01	41.91	46.55
FX2B- 80PA-1.27DS	572-0727-3	90	60.40	49.53	EG 1E
FX2B- 80PA-1.27DSL	572-0777-1	80	68.43	49.53	56.15
FX2B-100PA-1.27DS	572-0728-6	100	81.13	00.00	68.85
FX2B-100PA-1.27DSL	572-0778-4	100	01.13	62.23	00.00

■Header No Cleaning Type

Straight Type for Lock

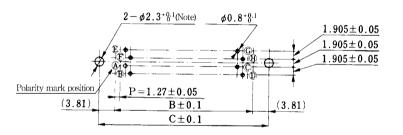








●PCB mounting pattern



Note: Not required, unless the prefixed pin is attached.

n = number of contact

- (A) al
- € b1
- **B** a2
- (F) b2
- © $b^{\frac{n}{2}}-1$
- \bigcirc $a\frac{n}{2}$
- $\textcircled{H} \ b \frac{n}{2}$

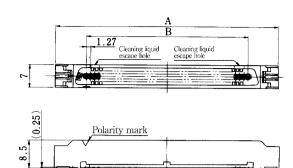
Unit: mm

CL No.	Number of Contacts	А	В	С
572-0801-4	20	20.22	11 12	
572-0851-2	20	30.33	11.43	19.05
572-0802-7	20	27.05	40.05	
572-0852-5	32	37.95	19.05	26.67
572-0823-7	40	42.02	24.42	
572-0873-5		43.03	24.13	31.75
572-0824-0	52	50.65	31.75	
572-0874-8				39.37
572-0825-2	60	<i>EE</i> 70	26.02	
572-0875-0	60	55.75	30.03	44.45
572-0826-5	60	22.24	44.04	
572-0876-3	00	00.01	41.91	49.53
572-0827-8	90	CO 40	40.50	
572-0877-6	80	68.43	49.53	57.15
572-0828-0	100	04.40	60.00	
572-0878-9	100	81.13	61.13	69.85
	572-0801-4 572-0851-2 572-0802-7 572-0852-5 572-0823-7 572-0873-5 572-0824-0 572-0874-8 572-0825-2 572-0875-0 572-0876-3 572-0827-8 572-0877-6 572-0828-0	572-0801-4 20 572-0851-2 32 572-0802-7 32 572-0852-5 40 572-0873-5 52 572-0824-0 52 572-0874-8 52 572-0875-0 60 572-0876-3 68 572-0877-6 80 572-0828-0 100	572-0801-4 20 30.33 572-0851-2 32 37.95 572-0802-7 32 37.95 572-0852-5 40 43.03 572-0873-5 52 50.65 572-0824-0 52 50.65 572-0874-8 52 55.73 572-0875-0 60 55.73 572-0826-5 68 60.81 572-0827-8 80 68.43 572-0828-0 100 81.13	572-0801-4 20 30.33 11.43 572-0851-2 32 37.95 19.05 572-0852-5 40 43.03 24.13 572-0873-5 572-0824-0 52 50.65 31.75 572-0874-8 572-0875-0 55.73 36.83 572-0826-5 68 60.81 41.91 572-0827-8 572-0877-6 80 68.43 49.53 572-0828-0 100 81.13 62.23

■Header Cleaning Type

Straight Type for Lock







●PCB mounting pattern

Note: Not required, unless the prefixed pin is attached

n= number of contacts

(A) a1

 0.3×0.5

- (E) b1
- B a2
- ⑤ b2
- \bigcirc a $\frac{n}{2}$ -1
- ⑤ $b\frac{n}{2}-1$
- \bigoplus b $\frac{n}{2}$

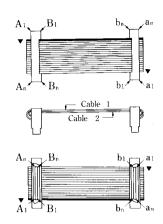
Unit: mm

Part Number	CL No.	Number of Contacts	А	В	С
FX2BA- 20P-1.27DSA	572-0901-9	20	20.22	44.40	
FX2BA- 20P-1.27DSAL	572-0951-7	20	30.33	11.43	19.05
FX2BA- 32P-1.27DSA	572-0902-1	32	07.05		
FX2BA- 32P-1.27DSAL	572-0952-0	32	37.95	19.05	26.67
FX2BA- 40PA-1.27DSA	572-0923-1	40	42.02	24.42	
FX2BA- 40PA-1.27DSAL	572-0973-0		43.03	24.13	31.75
FX2BA- 52PA-1.27DSA	572-0924-4	52	50.65	31.75	
FX2BA- 52PA-1.27DSAL	572-0974-2				39.37
FX2BA- 60PA-1.27DSA	572-0925-7	60	55.73	26.02	
FX2BA- 60PA-1.27DSAL	572-0975-5	60		36.83	44.45
FX2BA- 68PA-1.27DSA	572-0926-0	60	60.81	44.04	
FX2BA- 68PA-1.27DSAL	572-0976-8	68		41.91	49.53
FX2BA- 80PA-1.27DSA	572-0927-2	90	CO 40	40.50	
FX2BA- 80PA-1.27DSAL	572-0977-0	80	68.43	49.53	57.15
FX2BA-100PA-1.27DSA	572-0928-5	100	04.40	60.00	_
FX2BA-100PA-1.27DSAL	572-0978-3	100	81.13	62.23	69.85

●Connection Circuit Diagram

$$n = \frac{\text{Number of Contacts}}{2}$$

Type A, B



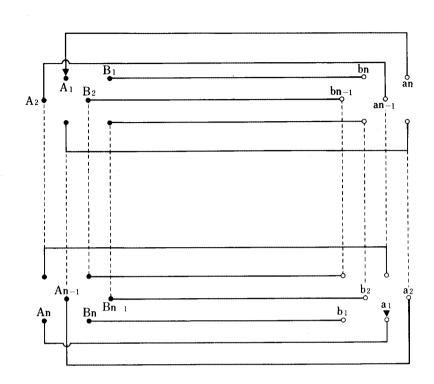
 Connection to Cable 1
 Connection to Cable 2

 A1 — an
 B1 — bn

 A2 — an — 1
 B2 — bn — 1

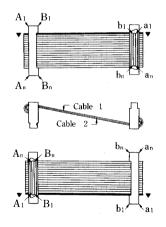
 ...
 ...

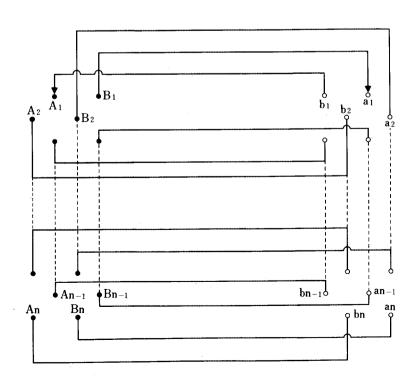
Bn----- b1



Type A, A

An-----a1





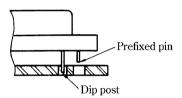
◆Connecter Use Hand book

1. Selecting connector

- 1) The FX2 series is the perfect flux tight connector for the straight type in the soldering process, but it depends on the soldering process whether non-cleaning type (FX2C-*, FX2B-*) or cleaning type (FX2CA-*, FX2BA-*) should be selected. Please be sure to clean the right angle type (FX2-*, FX2B-*) connector. To clean the connector, please be sure to use detergent, containing no contaminant.
- 2 To use the socket cable type, if a vibration or shock load is applied to the cable, select the lock type. In addition, if a load is applied to the cable, please be sure to use the cable clamp.

2. Prefixed Process to Board

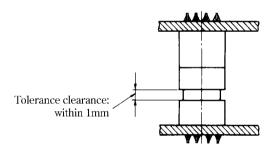
If the prefixed process is required for mounting the board, please use the prefixed pin type. (Applicable board thickness $t = 1.6 \pm 0.1$)



Note: In order to prevent the dip post breakage in the connector installation to the board, please insert the board in parallel to the connector so that the prefixed pin may be forcibly pushed in, after the dip post is guided to the board through-hole.

3. Mating Side Tolerance Clearance

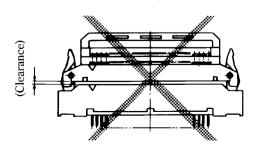
(Example) FX2C-*P-1.27DSA and FX2C-*S-1.27DSA

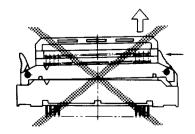


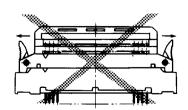
Set the tolerance clearance within 1mm to mate the male and female connectors. (Except for the lock cable type)

4. Cautions: for Using Lock Cable Type

- 1) When the connector is mated, insert the connector by the end so as not to make a clearance.
- 2 When the connector is inserted or extracted, please insert or extract the connector after the both lock levers are laid inside. If the connector is inserted or extracted with either lock lever laid, the connector may be broken.
- 3 please do not open the lock lever outside.

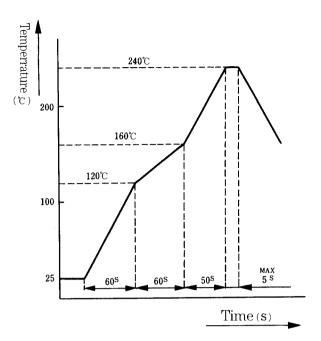






5. SMT Type Connector Mounting Temperature Profile (Reference)

●IR Reflow



Applicable Conditions

Reflow system :IR reflow

Solder : Paste type 63 Sn/37 Pb

(Flux content 11 wt%)

Test board : Glass epoxy 110mm x 40mm x 1.6 mm

Metal mask thickness : 0.2 mm (Straight type)

0.15mm (Right angle type)

Recommended temperature profile.

The temperature may be slightly changed according to the solder paste type and amount.

6. SMT Type Connector mated height

As shown in the application pattern, the mated height of the male/female connector doesn't contain the solder paste thickness. Thus, after the connector installation in the board, consider that the mated height will be widened in proportion to the solder paste thickness.