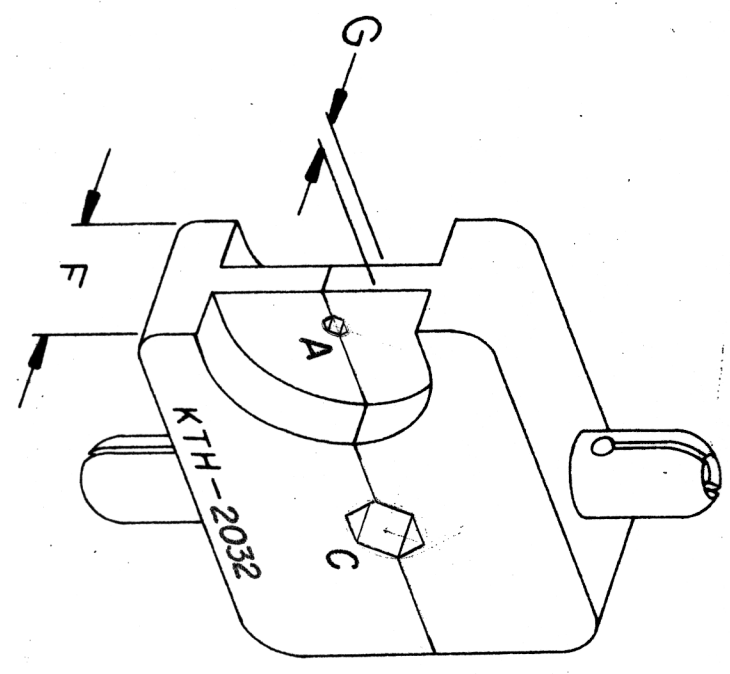


REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 7 NOV 85



NOTES:
1. FOR USE WITH RG-174, 179, 179B, 181, 181A, 188 & 188A CABLE GROUPS.

HEX SIZES (ACROSS FLATS)					
A	B	C	D	F	G
.042		.151		.375	.080

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE: 2:1	
S-D	
USED ON:	
REF:	
CRIMP DIE	
DRAWN JL	DATE 6 JUN 75
APPR	DATE

S-D
ELECTRONICS CO., INC.
TUNAWAKE, NEW YORK 10967

KTH - 2032