

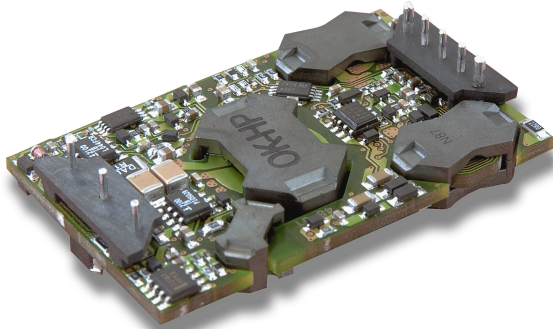
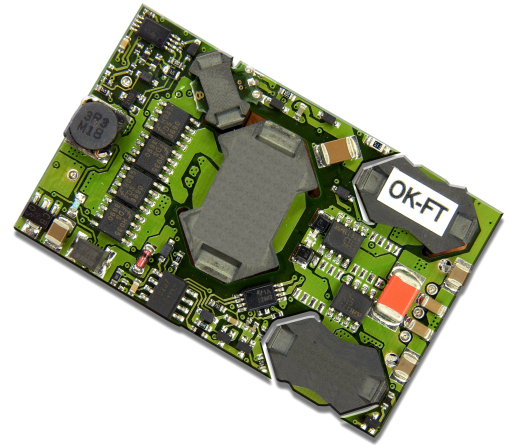


## AQ027W48V018V15AN

### 48V<sub>in</sub> 15A<sub>out</sub> 1.8V<sub>out</sub> DC-DC Converter High Efficiency, Isolated Quarter Brick

#### Features

- Very high efficiency: 88.5%
- Wide input voltage range (36 to 75Vdc)
- Total weight: 34g. (1.2oz.)
- Low profile, industry standard footprint and pin out: 2.3" x 1.45" x 0.36" (58.4mm x 36.8mm x 9.35mm)
- Remote ON/OFF
- Output voltage trim
- Remote sense
- Fixed Frequency (Input-Output ripple 400 KHz)
- Under voltage lockout (UVLO) – auto recover
- Over voltage protection – auto recover
- Over current protection – auto recover
- Over temperature protection – auto recover
- Operating temperature -40/+100 °C
- Input to Output Isolation at 2000Vdc, 10MΩ
- CSA/US, CSA, TUV and KEMA Certified
- ISO 9001 Certified manufacturing processes



#### Product Highlights

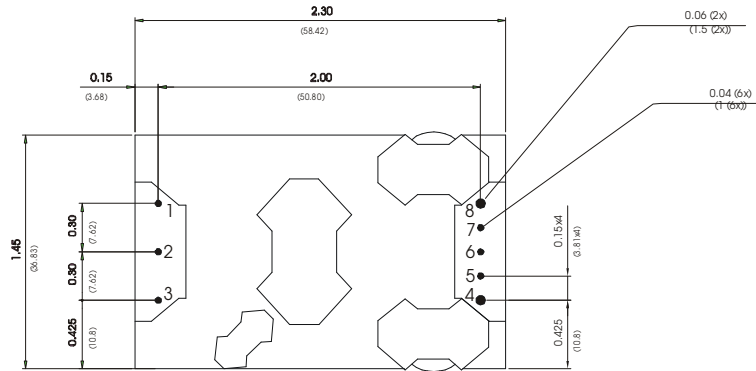
- The AQ Family of dc-dc converters is Ault's solution for next generation, cutting-edge board applications.
- Synchronous rectification uses MOSFET instead of Schottky diodes providing extreme reduction in heat generation, boosting efficiency, eliminating the need for a heat sink and increased reliability.
- Low profile (0.36"), open frame construction allows smaller card pitch and improves system ventilation.
- Fixed switching frequency provides predictable EMI characteristics.

# AQ027W-48V-1.8V High Efficiency DC-DC Converter



## DIMENSIONS

DIMENSIONS ARE IN INCHES AND (MILLIMETERS)  
 TOLERANCE: x.xx in. ±0.02 in. (0.5 mm)



BOTTOM VIEW



SIDE VIEW

PIN CONNECTIONS	
PIN NO.	FUNCTION
1	- Vin
2	Remote ON/OFF
3	+ Vin
4	+ Vout
5	+ Sense
6	Trim
7	- Sense
8	- Vout

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# AQ027W–48V–1.8V High Efficiency DC-DC Converter



## Specifications

(Typical value standard at nominal input line, full load, airflow 300 LFM, 25 °C ambient temperature unless otherwise specified)

Input Characteristics	Notes & Conditions	Min	Typ	Max	Units
Operating Input Voltage Range	Note 1	36	48	75	V
Input Under-Voltage Lockout					
<i>Turn-On Voltage Threshold</i>		34.3	34.8	35.4	V
<i>Turn-Off Voltage Threshold</i>		33.8	34.3	34.8	V
<i>Lockout Hysteresis Voltage</i>		0.4	0.5	0.6	V
Maximum Input Current ( $I_{INmax}$ )	$V_{IN}=36V$ ; Full Load			0.85	A
No-load Input Current			35	50	mA
Off Converter Input Current			4	6	mA
Inrush Current Transient Rating			0.01		A <sup>2</sup> s
Input Reflected-Ripple Current	RMS; see figures 1, 2		3		mA

**NOTE 1:** Absolute max. input voltage 80V

Output Characteristics	Notes & Conditions	Min	Typ	Max	Units
Output Voltage Set Point	50% Load	1.797	1.8	1.803	V
Output Voltage Regulation					
<i>Load</i>	$V_{nom} = 48V$		$\pm 2$	$\pm 5$	mV
<i>Line</i>	$I = 10A$		$\pm 2$	$\pm 5$	mV
<i>Temperature</i>			$\pm 10$	$\pm 20$	mV
Total Output Voltage Range		1.775		1.825	V
Output Voltage Ripple and Noise	20 MHz bandwidth				
<i>Peak to Peak</i>	Full load;		48	100	mV
<i>RMS</i>	see figure 1, 4		13	20	mV
Operating Output Current Range		0	-	15	A
Output DC Current Limit Inception		16	17	19	A
Output DC Current Limit Shutdown Voltage	See figure 5	1.44	1.463	1.53	V
Admissible Output Capacitance	Full load, resistive	0		20.000	$\mu F$

Dynamic Characteristics	Notes & Conditions	Min	Typ	Max	Units
Output Voltage Current Transient	470 $\mu F$ load cap, 1A/ $\mu s$ ; see figure 9				
<i>Positive Step Change</i>	50% $I_o$ to 75% $I_o$		100		mV
<i>Negative Step Change</i>	75% $I_o$ to 50% $I_o$		100		mV
<i>Settling Time to 1%</i>			200		$\mu s$
Turn-On Transient	See figures 6 and 7				
<i>Overshoot</i>			0		%
<i>Turn-On Time</i>	Full load		15	25	ms
<i>Start-Up Inhibit Period</i>			120		ms

Efficiency	Notes & Conditions	Min	Typ	Max	Units
100% Load			88.5		%
80% Load			88		%
56% Load			87.3		%

Isolation Characteristics	Notes & Conditions	Min	Typ	Max	Units
Isolation Voltage input - output	Basic Isolation		2000		V <sub>DC</sub>
Isolation Capacitance	Basic Isolation		2200		pF
Isolation Resistance		10			M $\Omega$

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# AQ027W–48V–1.8V High Efficiency DC-DC Converter

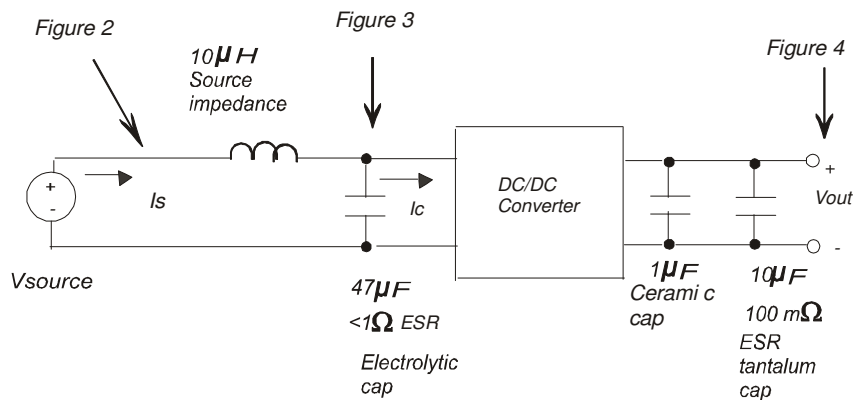


Feature Characteristics	Notes & Conditions	Min.	Typ.	Max	Units
Switching frequency	Double Frequency for Input-Output Ripple	190	200	210	kHz
ON/OFF Control					
Off-State Voltage		2.7		10	V
On-State Voltage		0		0.8	V
Output Voltage Trim Range		-10		+10	%
Output Voltage Remote Sense Range				+10	%
Output Over-Voltage Protection		115	118	123	%
Overcurrent Protection Threshold		26-35 A			
Over-Temperature shutdown			125		°C

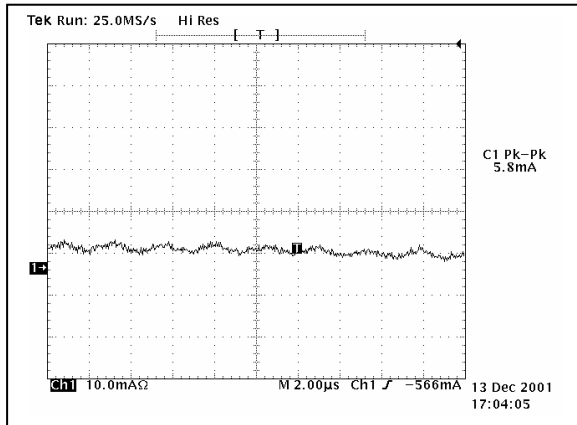
General Characteristics	Notes & Conditions	Min	Typ	Max	Units
Operating Range Temperature	Maximum Rating	-40		+100	°C
Storage Temperature	Maximum Rating	-50		+120	°C
Relative Humidity	Non condensing	5		95	%
Calculated MTBF	Bellcore Issue 4 RDF93 HRD Issue 5	Min. 1,500,000 hours			

Safety and Regulatory
TUV and KEMA certified for compliance to EN06950 requirements
CSA 22.2 No. 950-95(US and Canada) certified with basic insulation for compliance to UL 1950.
Note : An external input fuse must always be used for compliance to listed safety requirements.
CE compliant per 72/23/EEC (Low voltage directive) and 93/68/EEC to facilitate CE Mark at system level.
Material flammability rating, UL94V-0
NEBS compliant

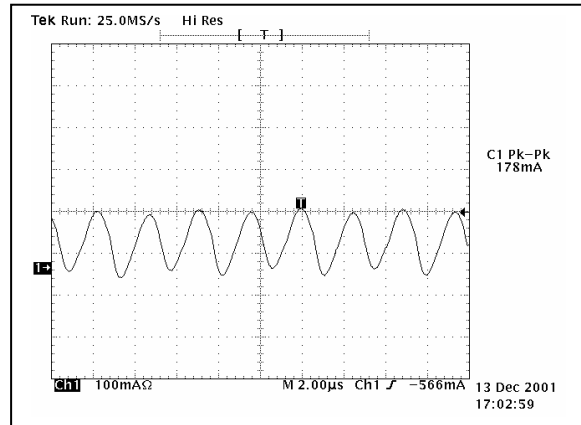
## Characteristic Curves



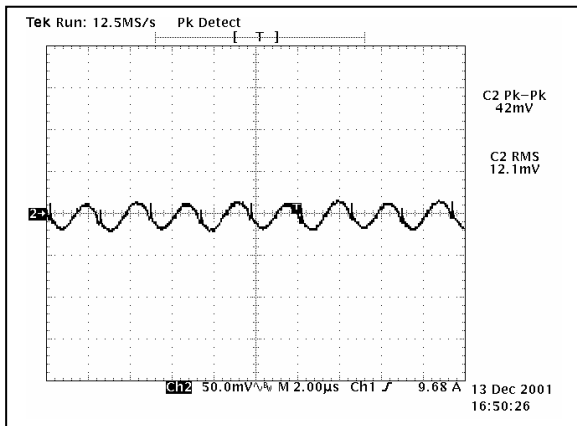
**FIGURE 1:** Set-up diagram showing measurement Points for Input Terminal Ripple Current, Input Reflected Ripple Current and Output Voltage Ripple



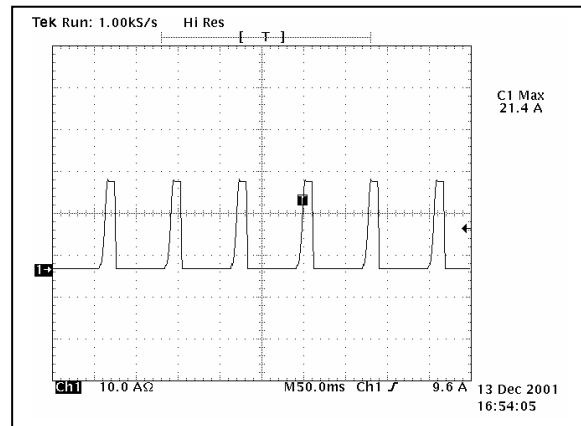
**FIGURE 2:** Input Reflected Ripple Current, through a  $10\mu\text{H}$  source inductor at nominal input voltage and rated load current. (Is see figure 1)



**FIGURE 3:** Input Terminal Ripple Current. Full rated output current and nominal input voltage with  $10\mu\text{H}$  source impedance and  $47\mu\text{F}$  electrolytic capacitor. (Ic see figure 1)



**FIGURE 4:** Output voltage ripple at nominal input voltage and rated load current. Load capacitance:  $1\mu\text{F}$  ceramic capacitor and  $10\mu\text{F}$  tantalum capacitor.



**FIGURE 5:** Load current as a function of time when the converter attempts to turn into a  $10\text{m}\Omega$  short circuit

# AQ027W-48V-1.8V High Efficiency DC-DC Converter

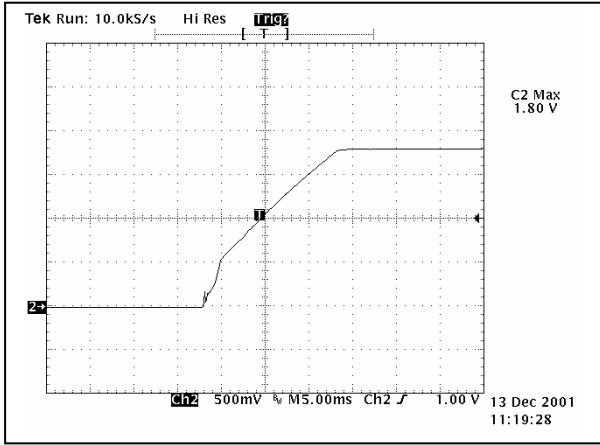


FIGURE 6 : Turn-on transient at full load.

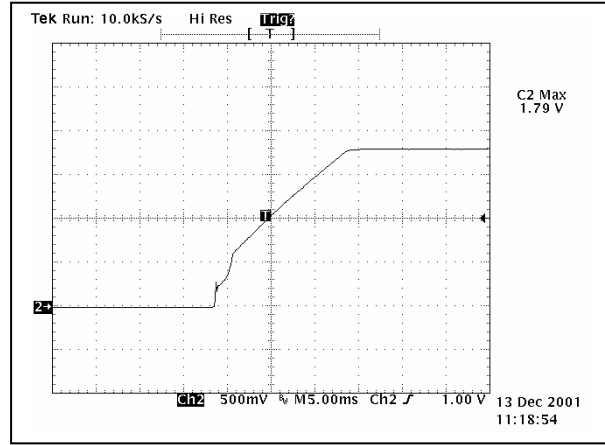


FIGURE 7 : Turn-on transient at zero load.

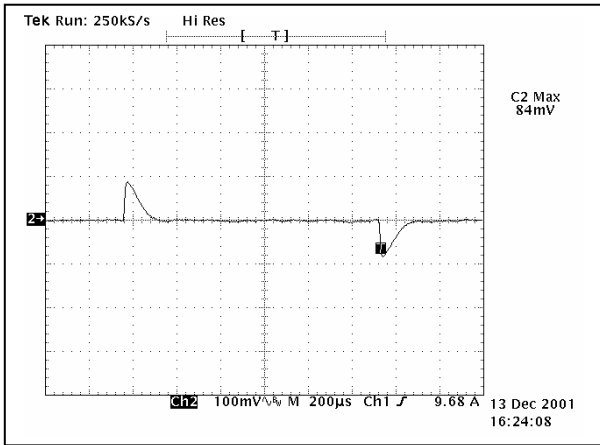


FIGURE 8: Output voltage response to step-change in load current (50%-75%-50% of  $I_{outmax}$  :  $di/dt = 0.1A/\mu s$ ). Load cap: 10 $\mu F$  tantalum capacitor and 1 $\mu F$  ceramic capacitor.

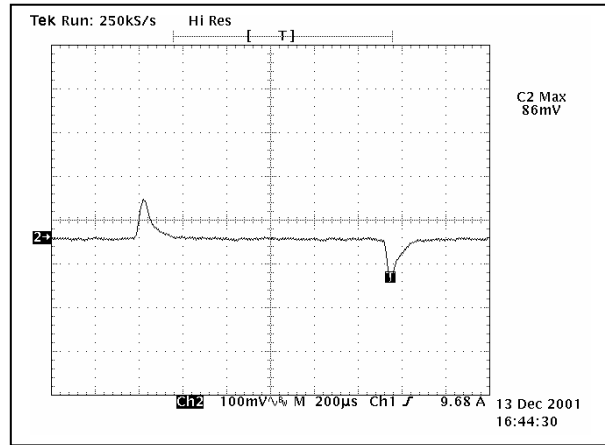


FIGURE 9: Output voltage response to step-change in load current (50%-75%-50% of  $I_{outmax}$  :  $di/dt = 1A/\mu s$ ). Load cap: 10 $\mu F$  tantalum capacitor and 1 $\mu F$  ceramic capacitor.

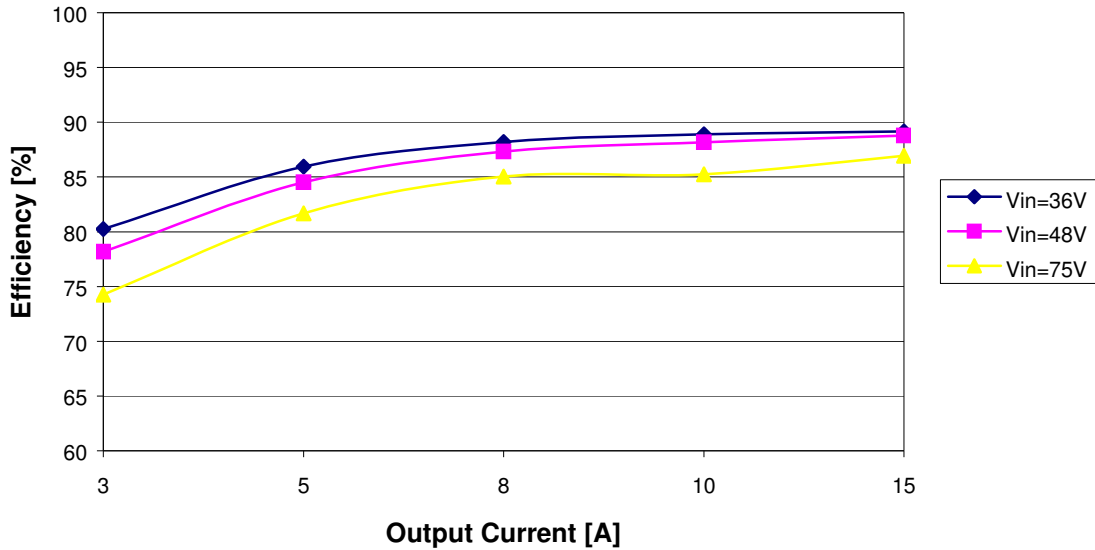


FIGURE 10: Efficiency vs. load current for different input voltages at 25°C

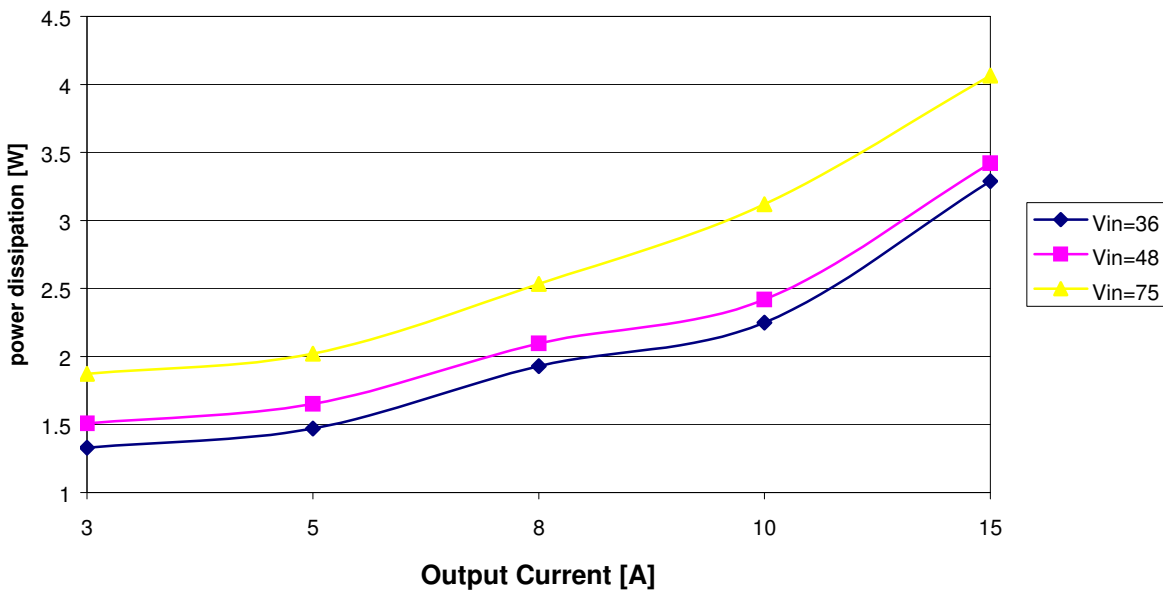
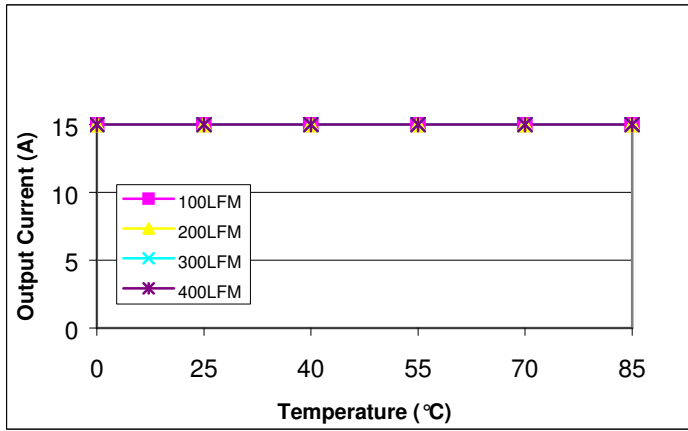
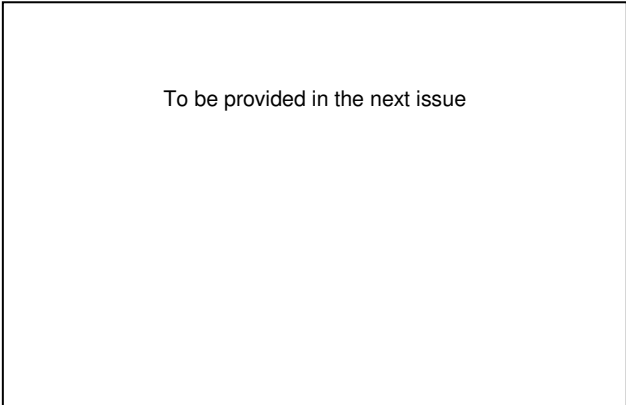


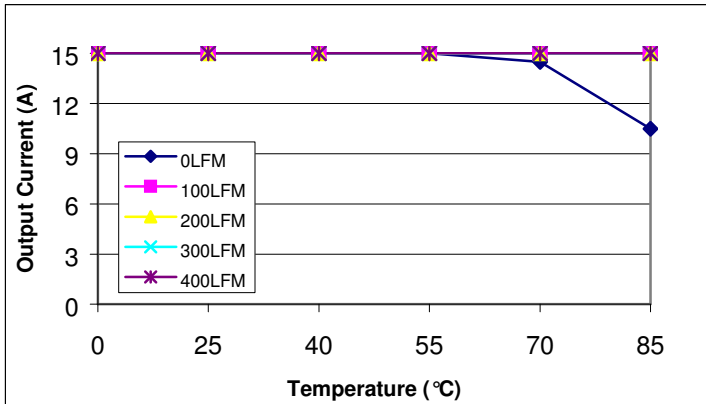
FIGURE 11: Power dissipation vs. load current for different input voltages at 25°C



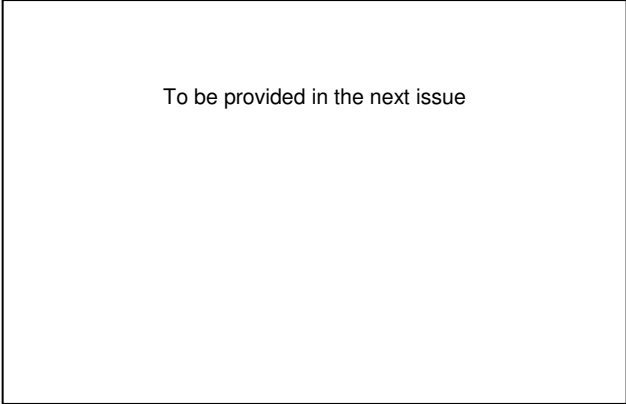
**FIGURE 12:** Maximum output current de-rating curves vs. ambient air temperature for airflow rates of 100 LFM through 400 LFM with air flowing across the converter from pin 1 to pin 3 at nominal input voltage.



**FIGURE 13:** Thermal plot of converter at 23 amp load current with 25°C air flowing at the rate of 200 LFM. Air is flowing across the converter sideways from pin 1 to pin 3 at nominal input voltage.



**FIGURE 14:** Maximum output current de-rating curves vs. ambient air temperature for airflow rates of 100 LFM through 400 LFM with air flowing lengthwise from output to input at nominal input voltage.



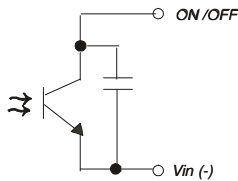
**FIGURE 15:** Thermal plot of converter at 25 amp load current with 25°C air flowing at the rate of 200 LFM. Air is flowing across the converter in the long direction from output to input at nominal input voltage.



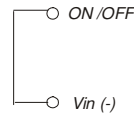
## Features and Pins description

### REMOTE ON-OFF CONTROL

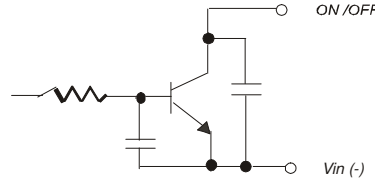
The default logic is negative, where the Remote On/Off (pin 2) input is referenced to -Vin (pin 1). The Remote On/Off signal must be lower than 0.8V to enable the output voltage, and higher than 2.7V to disable the output voltage. Positive logic is an available option, add “-P” to the end of the ordering code.



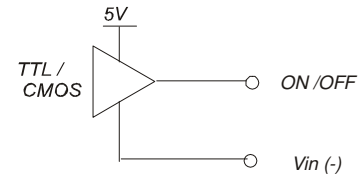
Remote Enable Circuit



Negative logic  
(permanently Enabled)



Open Collector Enable Circuit



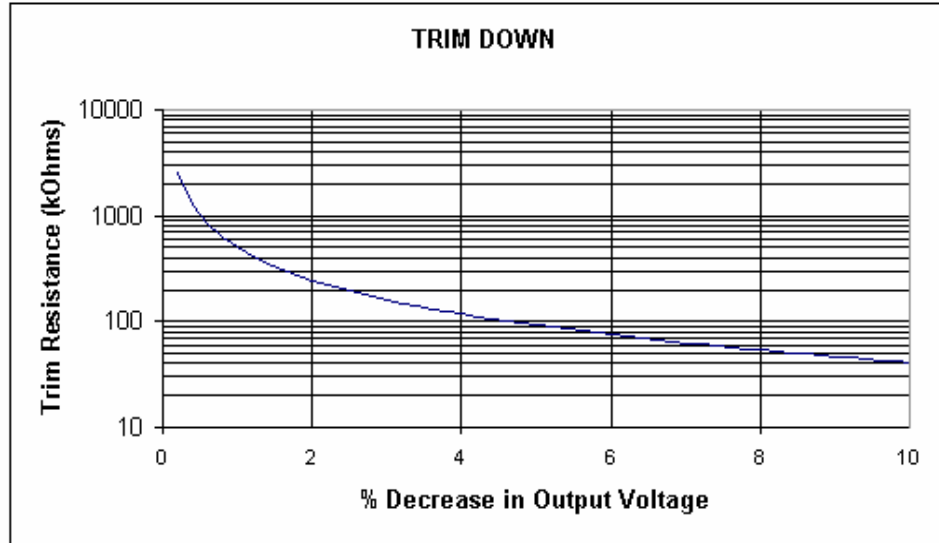
Direct Logic Drive

### TRIMMING

The output voltage can be trimmed by means of an external resistor connected between Trim (pin 6) and +Sense (pin 5) or -Sense (pin 7). The selection of the resistor follows the industry standard trim equation.

An external resistor connected between Trim and -Sense pins will decrease the output voltage. For a decrease of  $\Delta\%$  of the nominal output voltage, calculate the value of the external resistor using the following equation:

$$R_{\text{trim-down}} = \left( \frac{511}{\Delta\%} \right) - 10.22k\Omega \quad \text{where} \quad \Delta = \left( \frac{1.8 - V_{\text{target}}}{1.8} \right) \times 100\%$$

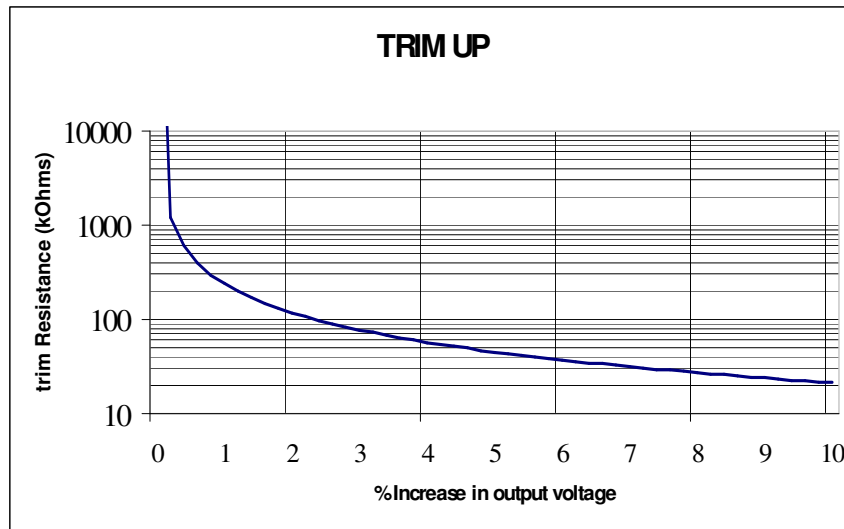


An external resistor connected between Trim and +Sense pins will increase the output voltage. For an increase of  $\Delta\%$  of the nominal output voltage, calculate the value of the external resistor using the following equation:

$$R_{\text{trim-up}} = \left( \frac{5.11 * 1.8 (100 + \Delta\%)}{1.225\Delta\%} - \frac{511}{\Delta\%} - 10.22 \right) K\Omega$$

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## SENSE (+ or -)

The +Sense or –Sense pins must be connected to the load or output pins of the converter. To ensure tight regulation at the system critical load, then the remote sense pins should be connected to the system critical load. Reference applicable section of data sheet for maximum voltage compensation.

Ensure sufficient margin to the over voltage threshold, review applicable sections of the data sheet and system loading: output over-voltage protection –Vs- system transient load condition(s).

## THERMAL CONSIDERATIONS

The converter has internal thermal protection preventing hot spots on PCB from exceeding 120°C (248 °F), reference Figures 13 and 15. Margin to the temperature protection limit should be verified in the application. During an abnormal condition that induces an increase in the converter temperature, the converter output voltage will fold back when the over temperature protection threshold is reached. The converter will auto-recover when the fault condition is corrected and time allowed for the converter to cool down.

## OVER CURRENT PROTECTION

The over current limit inception is typically 110% of the rated output current. When the over current limit inception is exceeded the output voltage will decrease proportional to the increase in the load current. Further increase in the load current will cause the output voltage to trip the under voltage protection threshold and enter fault protection, or hiccup reference Figure 5. The converter will enter fault protection typically at 125% of rated output current. When the fault is removed the converter will auto recover.

## Ordering code

**AQ027W48V018V15AN**

**Option code** -P for Positive Logic, example **AQ027W48V018V15AN-P**  
-PL for Cold Plate, example **AQ027W48V018V15AN-PL**