



**ELECTRA**

## TECHNICAL DATA SHEET

# ELECTRALUX ELX10

1-COMPONENT PHOSPHOR PASTE  
ELECTRO LUMINESCENT LAMP APPLICATIONS

### PRODUCT DESCRIPTION

**ELX10** is a range of phosphorescent pastes designed to be used with **ELX80 Dielectric** and **ELX30 Silver Conductor** over *indium tin oxide (ITO)* coated polyester substrates in the construction of **electro luminescent (EL)** lamps.

### Recommended lamp construction:

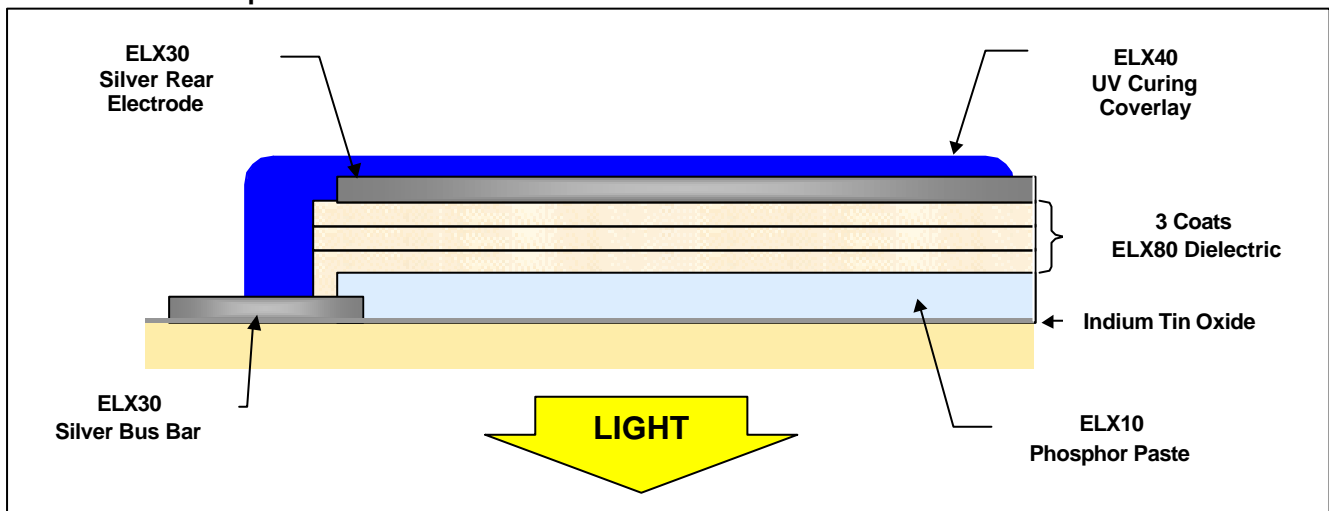


Figure 1 – Recommended EL lamp construction

### Brightness:

A power supply of 100V/400Hz will give a brightness of up to 400 Lux<sup>1</sup> depending on material type:

- |            |        |         |
|------------|--------|---------|
| ○ ELX10-Or | Orange | 70 Lux  |
| ○ ELX10-W  | White  | 95 Lux  |
| ○ ELX10-G  | Green  | 400 Lux |
| ○ ELX10-B  | Blue   | 300 Lux |

<sup>1</sup> (All measurements using ISO-TECH ILM350 meter)



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### **PROCESSING**

**Mixing:** ELX10 may settle on storage. It is important that materials are thoroughly mixed prior to use.

**Printing:** Mesh: 55 - 77T polyester

**Drying:** 2 to 10 minutes at 110-130°C  
Required time will depend on drying system (e.g. circulation and exhaust)

#### **Note:**

It may be necessary to allow a short time for de-bubbling and levelling prior to the drying stage to ensure a smooth coating.

### **VISCOSITY ADJUSTMENT**

All ELX10 pastes are supplied ready to print however if lower viscosities are required, ELX10 should be reduced using **ER17** Reducer. Care should be taken not to add too much reducer since this may adversely affect print properties.

### **SHELF LIFE:**

Minimum 12 months from date of manufacture, when stored in cool dry conditions.

### **CLEAN-UP:**

After printing, the screen and utensils should be cleaned of residual material using Universal Screenwash SW200.

### **STORAGE:**

Store between 10°C – 25°C in a dry store. Avoid subjecting containers to temperatures below 5°C because of risk of splitting.

Dense components may settle during storage. It is recommended that materials are kept on roller or similar device when not in use.

### **FINAL PROPERTIES**

Flexibility:	3mm mandrel	PASS
Adhesion:	Tape-test	PASS
Hardness:	<HB	

After the EL lamp has been printed and tested it can be encapsulated with **ELX40 Coverlay**, or heat-sealed in protective polyester or another suitable polymer and adhesive combination.



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