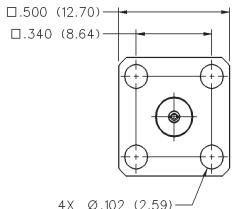
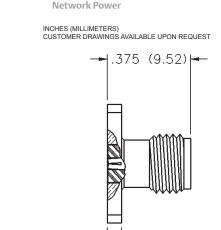


50 Ohm SMA Field Replaceable 4-Hole Flange Mount Jack Receptacle -Without EMI Gasket









.065 (1.65)-

EMERSON

ACCEPTS	FREQUENCY	GOLD	NICKEL
PIN SIZE	RANGE	PLATED	PLATED
.020 (0.51)	0-26.5 GHz	142-1701-531	142-1701-536



SMA - 50 Ohm Connectors



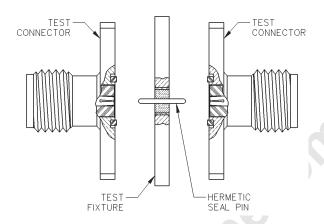
INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

Field Replaceable - Application Notes

The field replaceable style of connector is known by many names in the industry, such as MIC launcher, hermetic seal launcher, spark plug launcher, etc. Some types, such as those known as "spark plugs", have the hermetic seal incorporated into the connector. These types require special welding to install and can not be replaced without destroying the hermeticity of the circuit housing. True field replaceable connectors, such as those manufactured by Johnson Components™, are easy to install and replace. Because the hermetic seal is not incorporated into the connector design, the connector can be removed and replaced without destroying the hermetic seal or the hermeticity of the circuit housing.

All of the above mentioned connector types perform the same basic function - creating a transition from microstrip circuitry to a coaxial transmission line. Whenever possible, the hermetic seal pin diameter should be chosen as close as possible to the microstrip trace width. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated. Compensation involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

The plot shown below is representative of the typical return loss of an Johnson Components [™] field replaceable connector. To produce the data shown below, a test fixture is created using the appropriate Johnson Components [™] hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The return loss data shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.



TYPICAL RETURN LOSS SMA Field Replaceable Connector nη 8.0 106 133 159 186 21.2 23.9 26.5 2.7 5.3 0 -10 Return Loss (dB) -20 -30 -40 -50 -60 -70 Frequency (GHz)

Although Johnson Components[™] does not publish a VSWR specification for field replaceable connectors, typical connector VSWR can be expected to be less than 1.1 + .01f (f in GHz). A VSWR specification is not stated because an industry standard method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the application for the following reasons:

- 1. The choice of hermetic seal to be used by the customer is not specified by the connector manufacturer. Hermetic seals produced by different manufacturers will not have the same electrical characteristics. For optimum electrical performance, Johnson Components™ recommends the use of our standard 142-1000-001, 002, 003 and 004 hermetic seals for pin diameters of .012 (0.30), .015 (0.38), .018 (0.46) and .020 (0.51). Custom hermetic seal configurations can be quoted.
- 2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Some manufacturers recommend an additional counterbore in the circuit housing to accommodate a solder washer during installation of the seal. Johnson Components™ does not recommend this type of installation because if the counterbore is not completely filled with solder, electrical discontinuities may be created.
- 3. The transition between the hermetic seal pin and the microstrip trace will affect electrical performance, as stated above. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry. Johnson Components™ can not recommend one method over the other as this is dependent upon the customer's application.

As always, quotes for non-standard field replaceable connectors and/or hermetic seals are welcome.



SMA - 50 Ohm Connectors

Specifications



INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

ELECTRICAL RATINGS

Impedance: 50 ohms		Insertion Loss: (dB maximum)	
Frequency Range:		Straight flexible cable connectors	
Dummy loads		and adapters 0.06 f (GHz), tested at 6 GHz	
Flexible cable connectors	0-12.4 GHz	Right angle flexible cable	
Uncabled receptacles, RA semi-rigid and adapte	ers 0-18.0 GHz	connectors	
Straight semi-rigid cable connectors and		Straight semi-rigid cable	
field replaceable connectors	0-26.5 GHz	connectors with contact 0.03	
VSWR: (f = GHz) Straight	Right Angle	Right angle semi-rigid cable	
<u>Cabled Connectors</u>		connectors	
RG-178 cable 1.20 + .025f	1.20 + .03f	Straight semi-rigid cable	
RG-316, LMR-100 cable 1.15 + .02f	1.15 + .03f	connectors w/o contact 0.03 f (GHz), tested at 16 GHz	
RG-58, LMR-195 cable 1.15 + .01f	1.15 + .02f	Straight low loss flexible	
RG-142 cable 1.15 + .01f	1.15 + .02f	cable connectors 0.06 f (GHz), tested at 1 GHz	
LMR-200, LMR-240 cable 1.10 + .03f	1.10 + .06f	Right Angle low loss flexible	
.086 semi-rigid 1.07 + .008f	1.18 + .015f	cable connectors 0.15 f (GHz), tested at 1 GHz	
.141 semi-rigid (w/contact) 1.05 + .008f	1.15 + .015f	Uncabled receptacles, field replaceable, dummy loadsN/A	
.141 semi-rigid (w/o contact) 1.035 + .005f		Insulation Resistance: 5000 megohms minimum	
Jack-bulkhead jack adapter and plug-plug adapter	1.05 + .01f	Contact Resistance: (milliohms maximum) Initial After Environmental	
Jack-jack adapter and plug-jack adapter	1.05 + .005f	Center contact (straight cabled connectors	
Uncabled receptacles, dummy loads	N/A	and uncabled receptacles) 3.0* 4.0*	
Field replaceable (see page 59)		Center contact (right angle cabled	
Working Voltage: (Vrms maximum)		connectors and adapters)4.0 6.0	
	Sea Level 70K Feet	Field replaceable connectors6.0 8.0	
RG-178		Outer contact (all connectors)	
RG-316; LMR-100, 195, 200	250 65	Braid to body (gold plated connectors) 0.5 N/A	
RG-58, RG-142, LMR-240, .086 semi-rigid,		Braid to body (nickel plated connectors) 5.0 N/A	
uncabled receptacles, .141 semi-rigid w/o conta	nct 335 85	*N/A where the cable center conductor is used as a contact	
.141 semi-rigid with contact and adapters	500 125	RF Leakage: (dB minimum, tested at 2.5 GHz)	
Dummy loads		Flexible cable connectors, adapters and .141 semi-rigid	
Dielectric Withstanding Voltage: (VRMS minimu	m at sea level)	connectors w/o contact60 dB	
Connectors for RG-178		Field replaceable w/o EMI gasket70 dB	
Connectors for RG-316; LMR-100, 195, 200	750	.086 semi-rigid connectors and .141 semi-rigid connectors	
Connectors for RG-58, RG-142, LMR-240, .086	semi-rigid,	with contact, and field replaceable with EMI Gasket90 dB	
field replaceable, uncabled receptacles	1000	Two-way adapters90 dB	
Connectors for .141 semi-rigid with contact and	adapters 1500	Uncabled receptacles, dummy loadsN/A	
Connectors for .141 semi-rigid w/o contact, dummy loads N/A		RF High Potential Withstanding Voltage: (Vrms minimum, tested at 4	
Corona Level: (Volts minimum at 70,000 feet)		and 7 MHz)	
Connectors for RG-178	125	Connectors for RG-178	
Connectors for RG-316; LMR-100, 195, 200	190	Connectors for RG-316; LMR-100, 195, 200 500	
Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid,		Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid,	
uncabled receptacles, .141 semi-rigid w/o contact		.141 semi-rigid cable w/o contact, uncabled receptacles 670	
Connectors for .141 semi-rigid with contact and	adapters 375	Connectors for .141 semi-rigid with contact and adapters 1000	
Dummy loads		Power Rating (Dummy Load): 0.5 watt @ + 25°C, derated to 0.25 watt @	
		+125°C	

MECHANICAL RATINGS

Engagement Design: MIL-C-39012, Series SMA Engagement/Disengagement Force: 2 inch-pounds maximum				
Mating Torque: 7 to 10 inch-pounds				
Bulkhead Mounting Nut Torque: 15 inch-pounds				
Coupling Proof Torque: 15 inch-pounds minimum				
Coupling Nut Retention: 60 pounds minimum				
Contact Retention:				
6 lbs. minimum axial force (captivated contacts)				
4 inch-ounce minimum torque (uncabled receptacles)				

Cable Retention:	Axial Force*(lbs)	Torque (in-oz)
Connectors for RG-178	10	N/A
Connectors for RG-316, LMR-100) 20	N/A
Connectors for LMR-195, 200	30	N/A
Connectors for RG-58, LMR-240	40	N/A
Connectors for RG-142	45	N/A
Connectors for .086 semi-rigid	30	16
Connectors for .141 semi-rigid	60	55
*Or cable breaking strength which	never is less.	
Durability: 500 cycles minimum		

100 cycles minimum for .141 semi-rigid connectors w/o contact

ENVIRONMENTAL RATINGS (Meets or exceed the applicable paragraph of MIL-C-39012)

Temperature Range: - 65°C to + 165°C

Thermal Shock: MIL-STD-202, Method 107, Condition B Corrosion: MIL-STD-202, Method 101, Condition B

Shock: MIL-STD-202, Method 213, Condition I Vibration: MIL-STD-202, Method 204, Condition D Moisture Resistance: MIL-STD-202, Method 106

†Avoid user injury due to misapplication. See safety advisory definitions inside front cover.



SMA - 50 Ohm Connectors

Specifications



INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

MATERIAL SPECIFICATIONS

Bodies: Brass per QQ-B-626, gold plated* per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Contacts: Male - brass per QQ-B-626, gold plated per MIL-G-45204 .00003" min.

Female - beryllium copper per QQ-C-530, gold plated per MIL-G-45204 .00003" min.

Nut Retention Spring: Beryllium copper per QQ-C-533. Unplated

Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or Tefzel per ASTM D 3159 or PFA 340 per ASTM

Expansion Caps: Brass per QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

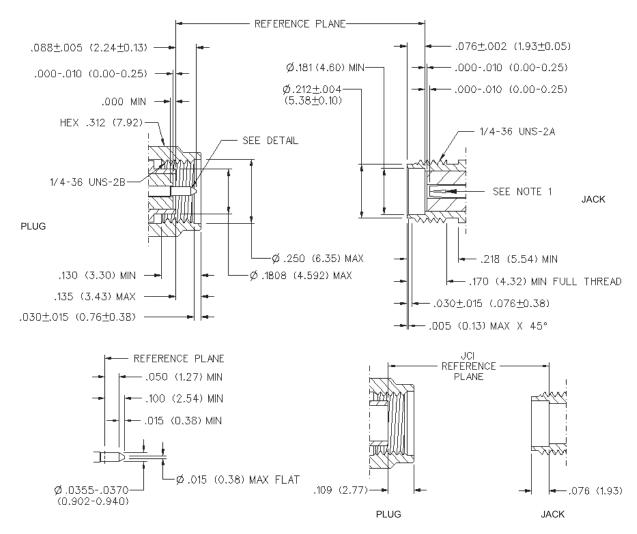
Crimp Sleeves: Copper per WW-T-799 or brass per QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290 **Mounting Hardware:** Brass per QQ-B-626 or QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Seal Rings: Silicone rubber per ZZ-R-765

EMI Gaskets: Conductive silicone rubber per MIL-G-83528, Type M

* All gold plated parts include a .00005" min. nickel underplate barrier layer.

Mating Engagement for SMA Series per MIL-C-39012



NOTES

1. ID OF CONTACT TO MEET VSWR, CONTACT RESISTANCE AND INSERTION WITHDRAWAL FORCES WHEN MATED WITH DIA .0355-.0370 MALE PIN.

Emerson Network Power Connectivity Solutions